



GTEC UPS MODEL:

# **DISCOVERY**

## **60 kVA**

### **INSTALLATION MANUAL**



# SUMMARY

<b>GLOSSARY OF ACRONYMS</b>	<b>3</b>
<b>PREPARATIONS</b>	<b>4</b>
<b>INSTALLATION ENVIRONMENT</b>	<b>4</b>
ELECTROMAGNETIC COMPATIBILITY	5
OVERVOLTAGE PROTECTION	5
<b>PRELIMINARY INFORMATION FOR INSTALLATION</b>	<b>5</b>
INTERNAL BATTERIES	6
BATTERY MAINTENANCE	6
<b>THREE PHASE UPS - S3T</b>	<b>7</b>
<b>EXTERNAL PROTECTIVE DEVICES</b>	<b>7</b>
RCD BREAKER (RESIDUAL CURRENT DEVICE)	7
BACKFEED PROTECTION	7
THERMAL-MAGNETIC CIRCUIT BREAKERS	8
SHORT CIRCUIT PROTECTION	8
OUTPUT LINE PROTECTION	8
SHORT CIRCUIT WITHSTANDING	8
SWMB HANDLE REMOVAL	9
<b>INTERNAL PROTECTIVE DEVICES</b>	<b>9</b>
<b>POWER CONNECTION INFORMATION</b>	<b>10</b>
<b>ELECTRICAL CONNECTIONS</b>	<b>11</b>
WIRING DIAGRAMS FOR CONNECTING TO THE ELECTRICAL SYSTEM	11
<b>UPS MODELS</b>	<b>12</b>
<b>ACT</b>	<b>13</b>
<b>POSITIONING INFORMATION</b>	<b>13</b>
<b>POWER CONNECTION INSTALLATION</b>	<b>14</b>
<b>UPS DETAILS</b>	<b>17</b>
<b>POWER CONNECTION DETAILS</b>	<b>18</b>
DUAL INPUT VERSION (OPTIONAL)	18
<b>XTD</b>	<b>20</b>
<b>POSITIONING INFORMATION</b>	<b>20</b>
<b>POWER CONNECTION INSTALLATION</b>	<b>21</b>
<b>UPS DETAILS</b>	<b>24</b>
<b>POWER CONNECTION DETAILS</b>	<b>25</b>
<b>COMMUNICATION INTERFACE</b>	<b>26</b>
<b>R.E.P.O.</b>	<b>26</b>
<b>PROGRAMMABLE IN – OUT SIGNALS</b>	<b>26</b>
<b>USB/SERIAL RS232</b>	<b>27</b>
<b>COMMUNICATION SLOTS</b>	<b>27</b>
<b>APPENDIX</b>	<b>28</b>
<b>CHECKING THE PACKAGING CONTENTS</b>	<b>28</b>
<b>FIXING THE SIGNAL CABLE</b>	<b>29</b>
<b>JUMPERS INSTALLATION/REMOVAL</b>	<b>30</b>
<b>ANCHORING THE UPS TO THE FLOOR</b>	<b>30</b>
<b>REMOVING DOOR</b>	<b>31</b>



## GLOSSARY OF ACRONYMS

Acronym	ITEM	Description
<b>ACT</b>	ACT Version	<i>UPS model type</i>
<b>XTD</b>	XTD Version	<i>UPS model type</i>
<b>S3T</b>	Three Phase UPS	<i>Three phase output voltage UPS</i>
<b>ER</b>	Extended Runtime	<i>Version with high battery charging current capability</i>
<b>DI</b>	Dual Input	<i>Version with separated lines for Mains and Bypass input connections</i>
<b>SLOT</b>	Expansion Slots	<i>Slot to accommodate the communication cards and relay expansion board</i>
<b>COM</b>	Communication Board	<i>It includes USB + RS232 communication ports + EPO signal interface + contact interface</i>
<b>PAR</b>	Parallel Board	<i>Communication interface card between UPS for parallel function</i>
<b>SWBATT</b>	Battery Switch	<i>Internal Battery fuse holders. Warning: these fuse holders disconnect only the batteries contained in the UPS cabinet</i>
<b>SWMB</b>	Manual Bypass Switch	<i>Maintenance bypass switch disconnecter</i>
<b>SWIN</b>	Mains Input Switch	<i>Mains input switch disconnecter</i>
<b>SWBYP</b>	Bypass Input Switch	<i>Bypass line input switch disconnecter</i>
<b>SWOUT</b>	Output Switch	<i>Output switch disconnecter</i>
<b>B+</b>	-	<i>Positive battery voltage/current/temp.</i>
<b>B-</b>	-	<i>Negative battery voltage/current/temp.</i>

# PREPARATIONS

READ THE "SAFETY MANUAL" BEFORE STARTING THE UPS INSTALLATION

## INSTALLATION ENVIRONMENT

When choosing the site in which to install the UPS and the Battery Cabinet, the following points should be taken into consideration:

- Avoid dusty environments
- Check that the floor is level and capable of withstanding the weight of the UPS and the Battery Cabinet
- Avoid cramped environments that could impede the normal maintenance activities
- The relative humidity should not exceed 90%, non-condensing
- Avoid installing the equipment in places exposed to the direct sunlight or hot air
- This equipment is intended for use in a controlled environment, hence the temperature must be regulated within a range between 0 and 40°C



*The UPS may be operated within an ambient temperature of between 0 to 40°C. The recommended working temperature for the UPS and batteries is between 20 to 25°C. Please note, if the battery has an average life of 5 years at a working temperature of 20°C, the life is halved if the working temperature is increased to 30°C.*

To maintain the temperature of the installation room within the range indicated above, there must be a system for eliminating the dissipated heat (the UPS kW / kcal/h / B.T.U./h dissipation values are shown in the table below). The methods that may be used are:

- **Natural ventilation**
- **Forced ventilation**, recommended if the outside temperature is less (e.g. 20°C) than the temperature at which the UPS or Battery Cabinet is to be operated (e.g. 25°C)
- **Air-conditioning system**, recommended if the outside temperature is higher (e.g. 30°C) than the temperature at which the UPS or Battery Cabinet is to be operated (e.g. 25°C)

	AMBIENT AND DIMENSION DETAIL		Table 1
	ACT	XTD	
Ambient temperature for the UPS	0 - 40°C		
Recommended temperature for battery life	20 - 25°C		
Range of relative Humidity	5 - 95% (without condensing)		
Maximum Operating Altitude (according with IEC/EN 62040-3)	Full power up to 1000 m a.s.l. (power derating of 0.5% for each 100 m between 1000 and 4000 m)		
Storage Temperature	UPS: -25°C ÷ +60°C	Batteries: -15°C ÷ +40°C	
Isolation protection	IP20	IP20 (IP21, IP30, IP31 are available on request)	
Colour	RAL 7016	RAL 7016	
Ventilation	Forced, front to rear	Forced, front to rear (Air filter Door as option)	
Cable input	Bottom (rear)		
Pollution degree	PD2		
Vibration resistance	1 m/s <sup>2</sup>		
Overvoltage category / Protective class	OVC II / classe I		
UPS Dimension (WxDxH) [mm]	380 x 850 x 1025	440 x 840 x 1320	
Shipping Weight without batteries [kg]	103	150	
Shipping Weight with full battery configuration [kg]	-	459	
Weight without batteries [kg]	87	130	
Weight with full battery configuration [kg]	-	439	
Battery (maximum quantity that can be housed internally)	-	Space for: 3 x (20+20) 9 Ah blocks (Output transformer alternative to internal batteries)	

ELECTRICAL INFORMATION TABLE

Table 2

	60 kVA
Power [kVA / kW]	60 / 60
V Input [V]	400 ± 20% (3PH + N)
Frequency Input [Hz]	50 - 60
V Output [V]	380-400-415 (3PH + N)
Frequency Output [Hz]	50 / 60
Power dissipated @ 100% three-phase load <sup>(1)</sup>	2.57 kW 2210 kCal/h 8775 B.T.U./h
Flow rate of the fans for removing the heat from the installation room <sup>(2)</sup>	1370 m <sup>3</sup> /h

(1) 3.97 BTU / h = 1 kcal / h

(2) To calculate the air flow rate, the following formula may be used:  $Q [m^3/h] = 3.1 \times P_{diss} [Kcal/h] / (t_a - t_e) [^{\circ}C]$

$P_{diss}$  is the power expressed in Kcal/h dissipated by all the devices installed in the installation environment.

$t_a$ = ambient temperature,  $t_e$ =outside temperature. To take leaks into account, the value obtained should be increased by 10%.

The table shows an example of a flow rate with  $(t_a - t_e)=5^{\circ}C$  and a rated resistive load ( $pf=1$ ).

(Note: This formula is applicable if  $t_a > t_e$ , only; if the UPS installation does not require an air-conditioning system).

## ELECTROMAGNETIC COMPATIBILITY

This UPS complies with applicable EMC (Category C3).

### CAUTION:

This product is designed for second environment\* commercial and industrial applications - it may be necessary during installation to introduce certain restrictions and take additional measures to prevent disturbances.

This product is for professional use in industrial and commercial environments. Connections to USB must be made with the cable provided; the connection to the RS232 (RJ10 connector) must be made with shielded cables less than 3 metres long.

(\*) Type of environment defined in EMC regulations

## OVERVOLTAGE PROTECTION

The UPS has been designed to be powered by an AC mains supply with category 2 voltage spikes. If it connected to an AC supply with different characteristics or if it is potentially subject to even transitory overvoltage, external protection equipment must be installed to it.

## PRELIMINARY INFORMATION FOR INSTALLATION



ALL OPERATIONS DESCRIBED IN THIS SECTION MUST BE PERFORMED BY QUALIFIED AND TRAINED PERSONNEL ONLY.



**Our Company assumes no liability for damages caused by incorrect connections or operations not described in this manual.**

**The following operations have to be performed with the UPS disconnected from the power source, switched off and with all equipment switches open.**

**Before making the connection, open all cabinet switches and verify that the UPS is completely isolated from all power sources: battery and AC power supplies. In particular, check that:**

- the UPS input line is completely disconnected
- the UPS bypass line is completely disconnected
- the UPS battery line switch/fuses (if present) are open
- all UPS switches are in the open position
- check with a multimeter that there are no dangerous voltages

**The first connection to be made is the protective conductor (earth wire), this must be connected to the bolt marked as PE. The UPS must only be operated whilst connected to a suitable earthing system.**

**The input Neutral must always be connected.**

**ATTENTION: a three-phase 4-wire distribution system is required.**

**The standard UPS version must be connected to a 3 Phase + Neutral + PE (ground protection) power source.**

**Ensuring that the incoming phase rotation is within a clockwise direction.**

**ATTENTION: After the installation operations are completed, refit all of the cabinet protection panels using the appropriate screws supplied.**

**ATTENTION: this UPS can be configured to provide automatic restart or bypass connection. In case of removal of power the unit shall be clearly identified at the installation.**

## INTERNAL BATTERIES



**CAUTION:** If the UPS has INTERNAL BATTERIES, follow all the PRECAUTIONS AND SAFETY RULES listed below.

- The UPS has HAZARDOUS electrical voltages inside it, even when the input and/or battery switches are off. The inside of the UPS is protected by safety panels which should not be removed by untrained personnel. All installation and maintenance or operations involving access inside the UPS require the use of tools and may ONLY be performed by trained personnel.
- The UPS contains an internal source of energy: batteries. All terminals and sockets may be live even without connecting the UPS to the mains supply.
- The total battery voltage may be potentially dangerous: it may generate an electric shock. The battery compartment is protected by safety panels which should not be removed by untrained personnel. All installation and maintenance of the batteries involve access inside the UPS and require the use of tools: such operations may ONLY be performed by trained personnel.
- Replaced batteries must be considered TOXIC WASTE and treated accordingly (refer to RAEE-WEEE manual "DISPOSAL OF THE APPLIANCE AND/OR ITS PARTS"). Do not dispose of batteries in a fire: they may explode. Do not attempt to open the batteries: they are maintenance-free. In addition, the electrolyte is harmful to the skin and eyes and can be toxic.
- Do not turn on the UPS if it is leaking fluid or if you see a residual white powder.
- Do not allow water, liquids in general and/or other foreign objects to get inside the UPS.
- Do not open the battery fuse holder while the UPS is powering the load in battery operation mode. The interruption of the battery DC may cause an electrical arc resulting in equipment failure and/or fire. In addition, if there is no mains power, the energy to power the load is provided by the batteries, therefore opening the battery fuses would lead to the shutdown of the load.
- Follow these recommendations when working on the batteries:
  - Remove wristwatches, rings and other metal objects
  - Use tools with insulated handles
  - Wear rubber shoes and gloves
  - Do not lay tools or metal objects on top of the batteries
  - Disconnect the charging source before connecting or disconnecting the battery terminals
  - Determine if battery is either intentionally or inadvertently grounded. Contact with any part of a grounded battery can result in electric shock and burns by high short-circuit current. The risk of such hazards can be reduced if grounds are removed during installation and maintenance by trained personnel.
- When replacing batteries, use only the same type and number of batteries.



**ATTENTION:** Risk of explosion if batteries are replaced by an incorrect type

For correct interconnection of the batteries, refer to the wiring diagrams available to service personnel only or to the battery kit installation manual.

## BATTERY MAINTENANCE



**WARNING: HAZARDOUS VOLTAGE INSIDE!**

**Never open the cover of the battery compartment for any reason. If any anomaly is noted, please contact the service department.**



In order to preserve a high level of efficiency and a good lifespan, the batteries must be periodically charged using the UPS itself.

Batteries are subject to self-discharge. If the internal batteries or the Battery Cabinets are stocked and not immediately installed, a full charge must be performed.

In order to re-charge the batteries, it is required to connect the Battery Cabinet or the batteries internal to the UPS unit for at least 24hrs in "NORMAL MODE" or "STAND-BY CB ON".

If a long battery stocking period is planned, please contact the service department.



## EXTERNAL PROTECTIVE DEVICES

### RCD BREAKER (RESIDUAL CURRENT DEVICE)

If an input isolation transformer is not present, the neutral from the mains power supply is connected to the UPS output neutral. As a result, there will be no change to the neutral arrangements of the installation:

**THE UPS INPUT NEUTRAL IS CONNECTED TO THE UPS OUTPUT NEUTRAL  
THE DISTRIBUTION SYSTEM THAT POWERS THE UPS IS NOT MODIFIED BY THE UPS**



*The neutral condition is only modified if an isolation transformer is present or when the UPS works with the neutral isolated upstream.*

***Make sure that the equipment is properly connected to the input neutral, otherwise serious damage can occur to the UPS.***

During normal operation, when the mains supply is present, an RCD breaker at the input of the UPS will activate if a fault occurs at the output side, since the output circuit is not isolated from the input.

In any case, other RCD breakers may still be installed at the output, preferably in coordination with those present at the input.

The earth leakage current may exceed 3.5mA (max 30mA), so the RCD breaker located upstream must have the following characteristics:

- Differential current adjusted to the sum of UPS + Load; we recommend keeping a suitable margin to prevent nuisance tripping (100mA min. - 300mA recommended)
- Type B
- Delay of at least 0.1s

#### NOTE for DUAL INPUT connection:

1. A single RCD breaker must be installed upstream at the point where the sources divide to supply the standard input and the bypass input of the UPS (refer to Table 12).
2. If the standard input and the bypass input are supplied from two separated sources, then it is required to use a dedicated RCD device for each source.

### BACKFEED PROTECTION

The UPS has an internal protection against backfeed. This protection acts by means of a sensing circuit which turns the inverter off if a fault within the static switch is detected. During this condition, to avoid interrupting the supply to the connected load, the UPS switches to the bypass line.

If this fault occurs during battery operation, the inverter is stopped.

A volt free contact can be configured to drive a disconnecting device to be installed upstream of the bypass input to the UPS, in this case when a backfeed fault occurs, the system opens the external disconnecting device, hence avoiding the requirement to stop the inverter (refer to the user manual to configure this option).



*The label supplied with the UPS named "Risk of Voltage Backfeed" and included in the accessory box, must be affixed to all disconnectors installed within the electrical system upstream of the UPS.*

## THERMAL-MAGNETIC CIRCUIT BREAKERS

As previously explained, the UPS has protection devices for output faults as well as for internal faults. In order to configure the power source, a thermal-magnetic switch must be installed upstream of the UPS. Please follow the indications in the table below:

Automatic external protective devices (*)		Table 3
Mains input	Bypass Input (DI version)	
125A (trip characteristic curve "C")	100A (trip characteristic curve "C")	

\* In the case of non-linear loads, properly oversize neutral line N after on-site assessment



If the protective device upstream of the UPS interrupts the neutral wire, it must also interrupt all of the phase wires at the same time (4-pole breaker).  
Please select the thermal-magnetic circuit breakers in accordance with the "SHORT CIRCUIT WITHSTANDING" below.

## SHORT CIRCUIT PROTECTION

If a failure at the output occurs, the UPS protects itself by limiting the value and duration of the output current (short-circuit current). These values also depend on the operating status of the UPS at the time of the failure; there are two different scenarios:

- UPS in NORMAL OPERATION with the bypass input available: the load is instantly switched to the bypass line; the input line is connected to the output via static switch limited by the internal protection (pre-arcing fuse bypass  $I^2t = 4200A^2s$ ) and blocked after  $t > 500ms$ .
- UPS in BATTERY OPERATION or in NORMAL OPERATION without a bypass supply: the UPS protects itself by supplying 2.7 times the nominal current to the output for the first 200ms, which is then reduced to 1.5 times nominal for 300 ms. After this time (500 ms) it switches off.

## OUTPUT LINE PROTECTION

Output protections (recommended values for selectivity)		Table 4
Fuses (GI)	In (Nominal current)/4	
Magneto-thermal switches (C curve)	In (Nominal current)/4	
Ultra-fast fuses (GF)	In (Nominal current)/2	

## SHORT CIRCUIT WITHSTANDING

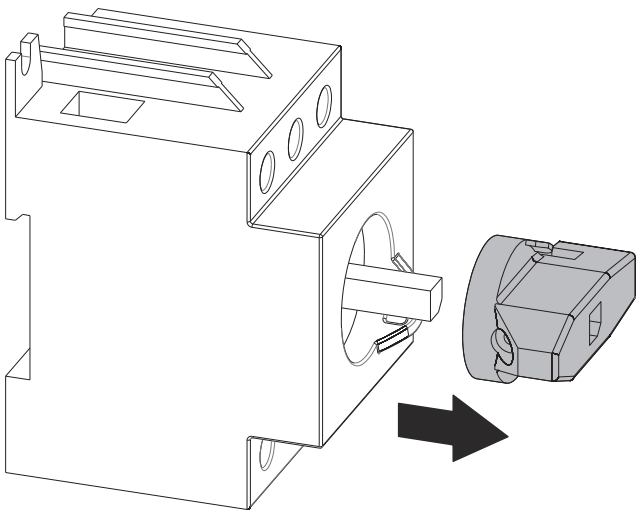
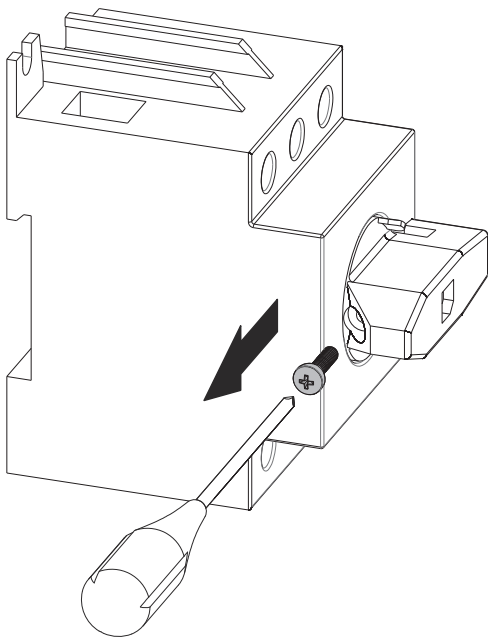
The UPS is equipped with automatic bypass. Appropriate fuses are in series with the automatic bypass in order to guarantee the UPS compatibility with distribution systems up to 25kA short circuit current.

For the maintenance bypass line, UPS internal fuses in series are not present. In distribution systems with more than 10kA short circuit current, the maintenance bypass switch must be locked by removing the handle (for more details about the removal, refer to the following paragraph). In this case the maintenance bypass must be provided externally.

	Short circuit current ( $I_{cc}$ )	Table 5
Mains and Bypass line	25kA	
Maintenance Bypass line	10kA	

SWMB HANDLE REMOVAL

To remove the handle from the switch, refer to the following images.



1.

Make sure that the handle of SWMB switch is in the horizontal (0 - OFF) position.  
Then, remove the highlighted screw with a screwdriver.
2.

Extract the handle by pulling it out of its pin.  
For future use and to avoid losing it, we recommend that you store the handle in a suitable and easily accessible place.

INTERNAL PROTECTIVE DEVICES

The table below shows the sizes of the switch disconnectors of the UPS and the sizes of the battery fuses (XTD version only): these devices are accessible either from the front of the UPS.  
There is also data in relation to the rating of the internal fuses (not accessible) which protect the input and output lines, along with the maximum input and rated output currents.  
Fuses must be replaced with ones of the same size and the characteristics as indicated in the table below.

Switches and internal protective devices							Table 6
Disconnect switches and fuse holders			Internal Fuses				
SWIN / SWOUT	SWBYP(*) / SWMB	SWBATT(**)	Rectifier input fuses	Battery stage fuses	Output fuses	Bypass fuses	
125A (4P)	125A (3P)	125A gR 500V (22x58)	2x80A FAST 690VAC (80FE)	200A 750VDC FAST ACTING	2x63A FAST 690VAC (63FE)	200A aR 690VAC Square body DIN 43-653 (size 000)	

(\*) SWBYP: ACT = optional; XTD: present

(\*\*) Warning: SWBATT (present only in XTD version) disconnect only the batteries contained in the UPS cabinet

## POWER CONNECTION INFORMATION

**INPUT AC Line Connection 3PH + N + PE**

**Table 7**

Max current [A]	Terminal L1, L2, L3, N		PE (**)	Suggested wire L1, L2, L3, N (*)		
	Maximum cross section [sqmm]	Max Tightening torque [Nm]	Cross section / Bolt size	Cross sectional area L1, L2, L3 [N x sqmm]	Cross sectional area N (***) [N x sqmm]	Type
120	50	4.5	1 x 16 M6	1 x 25	1 x 35	FG16R16-0,6/1 kV (90°C) or FG7R (90°C)

**BYPASS AC Line Connection 3PH + N + PE (Dual Input)**

**Table 8**

Max Continuous current [A]	Terminal L1B, L2B, L3B, N		PE (**)	Suggested wire L1B, L2B, L3B, N (*)		
	Maximum cross section [sqmm]	Tightening torque [Nm]	Cross section / Bolt size	Cross sectional area L1B, L2B, L3B [N x sqmm]	Cross sectional area N (***) [N x sqmm]	Type
96	50	4.5	1 x 16 M6	1 x 25	1 x 35	FG16R16-0,6/1 kV (90°C) or FG7R (90°C)

**OUTPUT AC Line Connection 3PH + N + PE**

**Table 9**

Nominal current In [A]	Terminal L1, L2, L3, N		PE (**)	Suggested wire L1, L2, L3, N (*)		
	Maximum cross section [sqmm]	Tightening torque [Nm]	Cross section / Bolt size	Cross sectional area L1, L2, L3 [N x sqmm]	Cross sectional area N (***) [N x sqmm]	Type
87	50	4.5	1 x 16 M6	1 x 25	1 x 35	FG16R16-0,6/1 kV (90°C) or FG7R (90°C)

**Input Battery DC Line Connection BATT+, BATT-, BATT N, PE (Nominal voltage +240V, -240V)**

**Table 10**

Rated Current [A]		Terminal BATT +, BATT -, BATT N		PE (**)	Suggested wire BATT +, BATT -, BATT N (*)	
@nominal battery voltage	@end of discharge voltage	Maximum cross section [sqmm]	Tightening torque [Nm]	Cross section / Bolt size	Cross sectional area +, -, N [N x sqmm]	Type
130	165	50	4.5	1 x 16 M6	1 x 35	FG16R16-0,6/1 kV (90°C) or FG7R (90°C)

(\*) The suggested cross section refers to 90°C rated cables with an ambient temperature of 30°C. If different cables are used, or installed at a higher ambient temperature, the cable size needs to be reviewed.

The cross sections indicated in the table refer to a maximum length of 10 metres.

(\*\*) We recommend using at least two PE connection cables. If only one cable is used, it must have a minimum section of 16 mm<sup>2</sup>.

(\*\*\*) In the case of non-linear loads, properly oversize neutral line N after on-site assessment.

# ELECTRICAL CONNECTIONS



**WARNING:** a 4-wire three-phase distribution system is required.  
The UPS must be connected to a power supply source providing 3-phase + neutral + PE (protective earth) of a TT, TN or IT type. The phase rotation must be correct.  
In the IT system a 4-pole thermal-magnetic circuit breaker is mandatory.  
Optional TRANSFORMER BOXES to convert the distribution systems from 3-wire to 4-wire are available upon request.

## WIRING DIAGRAMS FOR CONNECTING TO THE ELECTRICAL SYSTEM

UPS without any variation in the neutral condition	UPS w/o any variation in the neutral condition and a Dual Input option
UPS with galvanic isolation at the output	UPS with galvanic isolation at the output and a Dual Input option
UPS with galvanic isolation at the input	UPS with galvanic isolation and a Dual Input option

\* LVS: low voltage source

Table 11

### Dual Input:

If the Dual Input option is present and the bypass is supplied from a separate low voltage source, protective devices must be present on both the main input supply and the bypass supply.

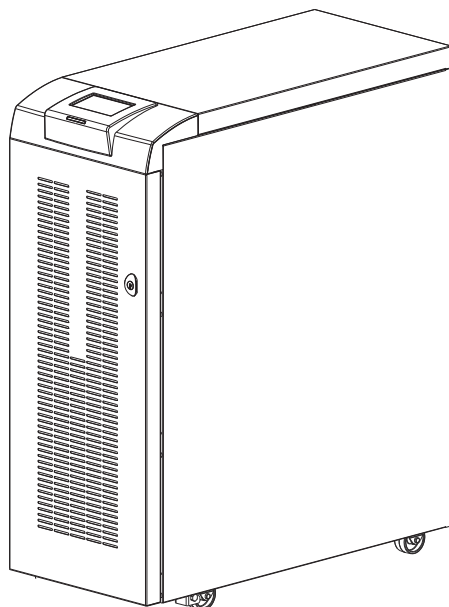
**Note:** the neutral of the input and the bypass supplies are connected together inside the equipment, therefore they must be referenced to the same potential. If the two power supplies are different, an isolation transformer has to be used on either of the two inputs.

UPS with galvanic isolation	
UPS with galvanic isolation at the input	UPS with galvanic isolation at the Bypass input

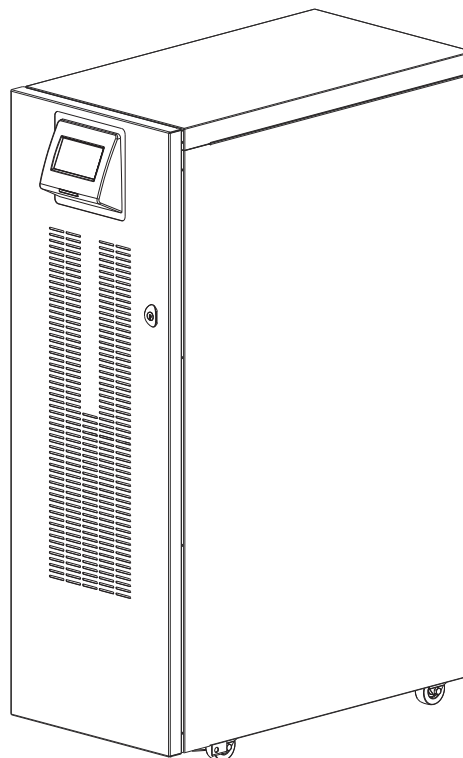
\* LVS1: low voltage source 1; LVS2: low voltage source 2;

Table 12

## UPS MODELS



ACT



XTD

**NOTE:** some images contained in this document are for information purposes only and may not faithfully demonstrate the parts of the product they represent.

### UPS CABINET POSITIONING

When positioning, take into account that:

- the wheels are to be used for final positioning only. Suitable moving equipment must be used to transport the UPS near to the final position.
- plastic parts and the door cannot be used as push points or handles.
- Ensure that there is sufficient free space in front of the UPS for user operation and maintenance ( $\approx 1.5$  m).
- no objects should be placed on top of the UPS.



#### **WARNING!**

The UPS must be positioned on a level floor.

Ensure that the floor can support the total weight of the system (refer to the table within "INSTALLATION ENVIRONMENT").

If side access isn't available take care during the installation to leave sufficient cable to pull the UPS out for maintenance purposes.

Do not place any objects on the top. Do not climb up on the UPS. The chassis isn't designed to hold up the weight of a person.

After positioning, if required, re-use the bracket which fastened the UPS to the pallet to anchor the UPS to the floor (refer to "POWER CONNECTION INSTALLATION" for details).

*This uninterruptible power supply (UPS) conforms to all binding safety and electromagnetic compatibility regulations applicable to this type of product. Compliance with these regulations has been certified by accredited third-party bodies.*

*In addition to what is prescribed by the directives, during the design phase our Company made every effort to assess and eliminate or minimise all risks deriving both from correct use and possible reasonably foreseeable incorrect operations.*

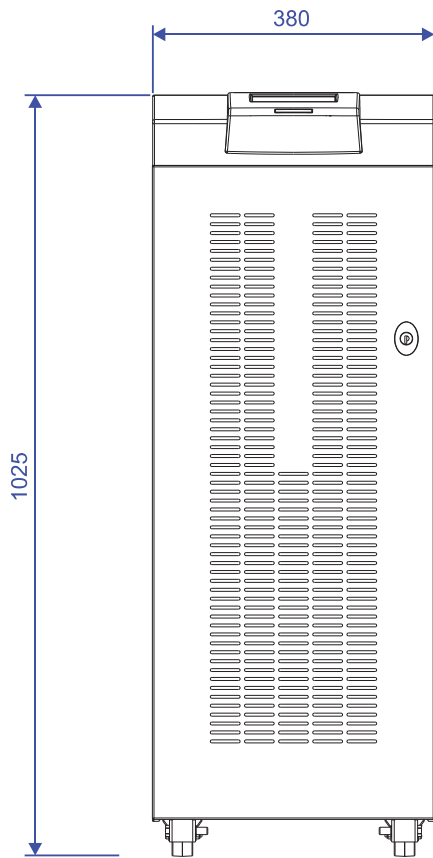
*Civil society and the institutions place special emphasis on protecting certain categories of people (pregnant women, minors, people with cognitive and/or motor disabilities, people wearing pacemakers).*

*That being said, despite the fact that the UPS is a product reserved for professional and non-domestic use, the above-mentioned people must not access the areas where the UPS is installed.*

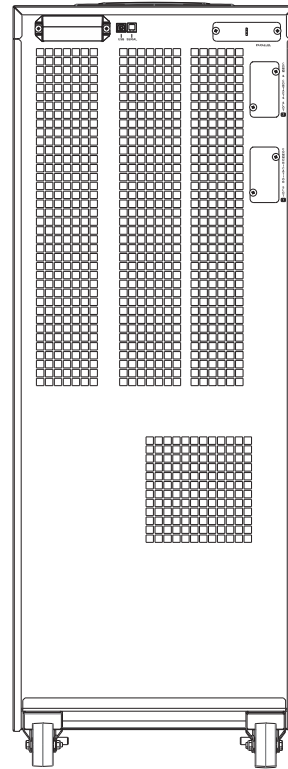
*Moreover, the UPS must be installed in an area that cannot be accessed by domestic animals.*

# ACT

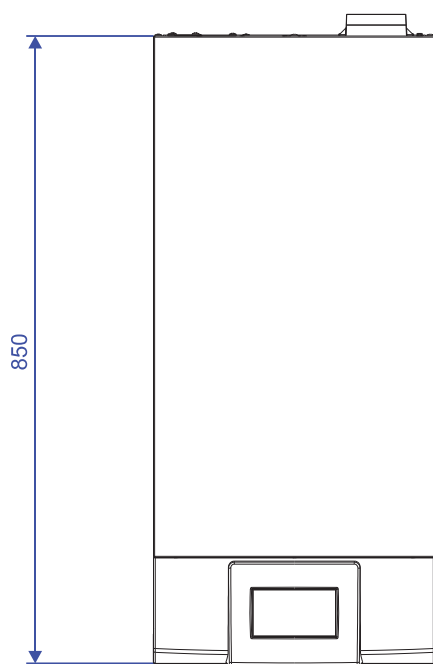
## POSITIONING INFORMATION



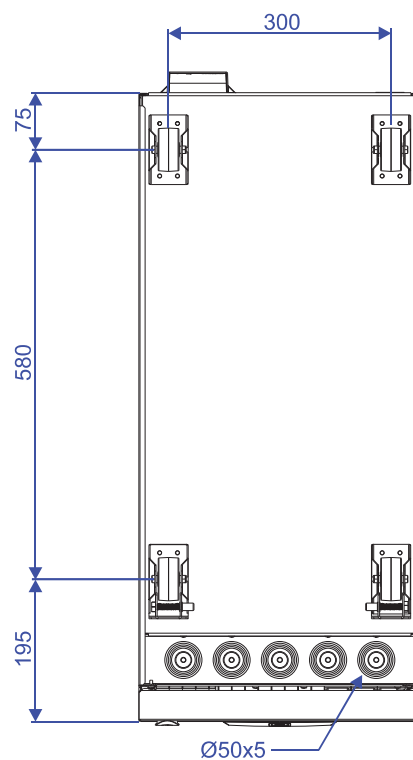
FRONT VIEW



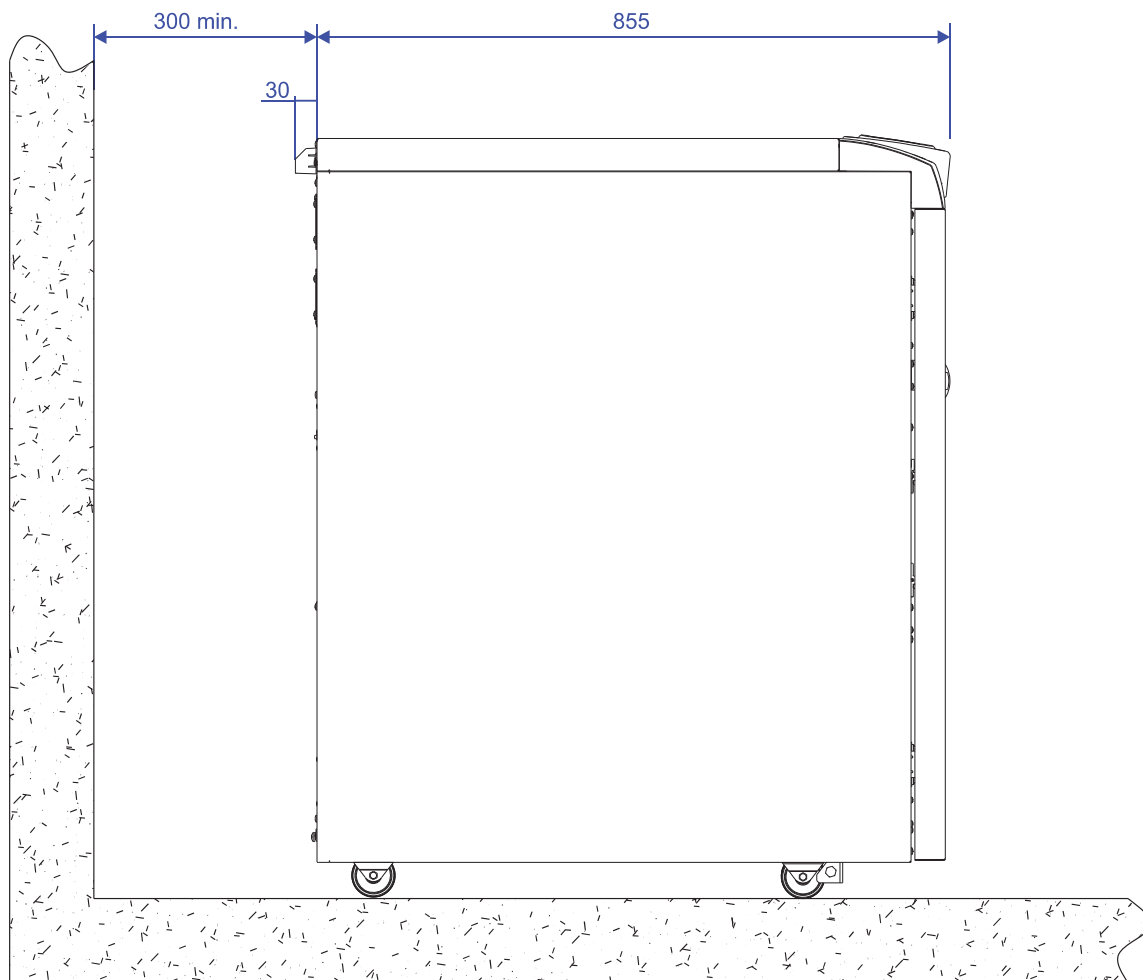
REAR VIEW



TOP VIEW

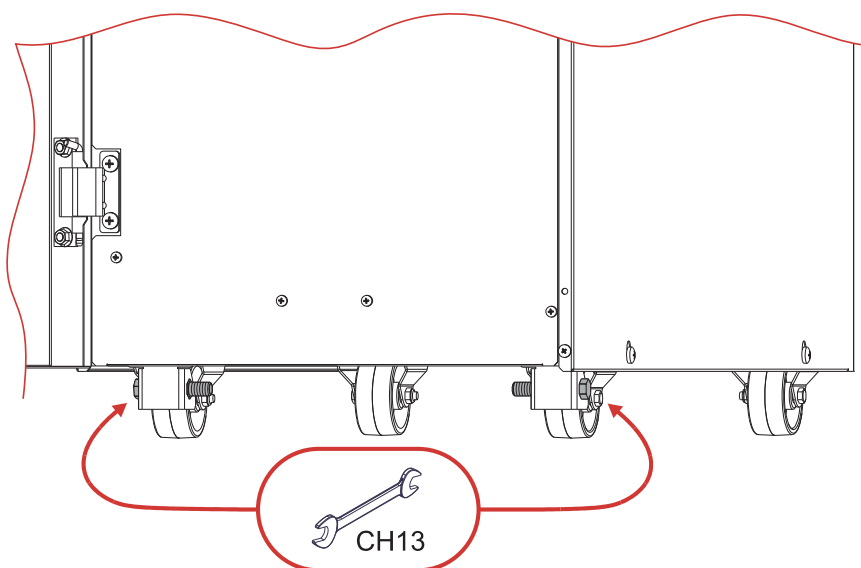


BOTTOM VIEW



SIDE VIEW

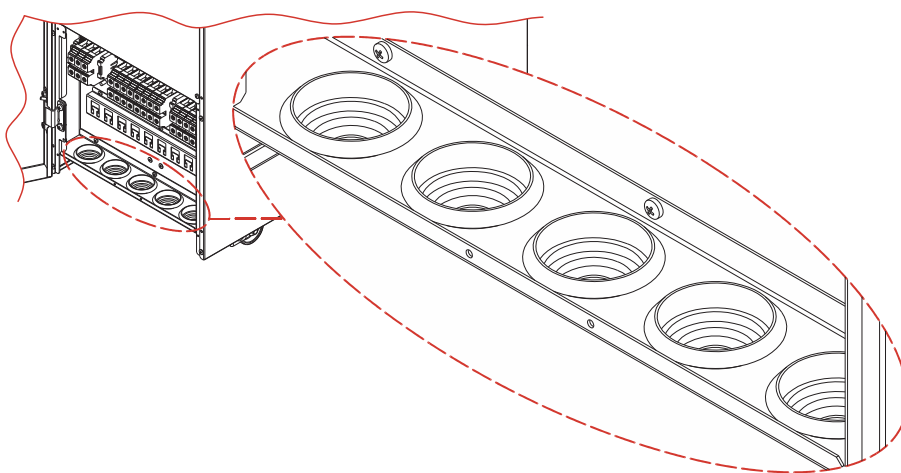
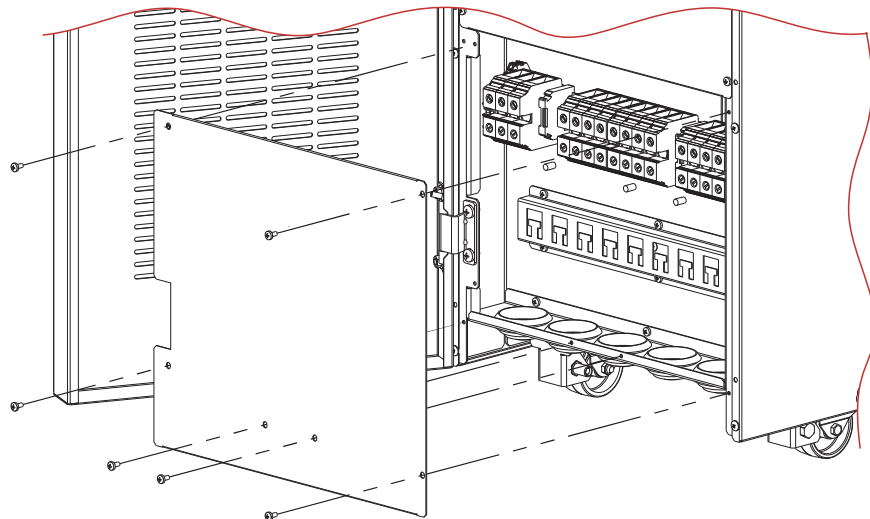
## POWER CONNECTION INSTALLATION



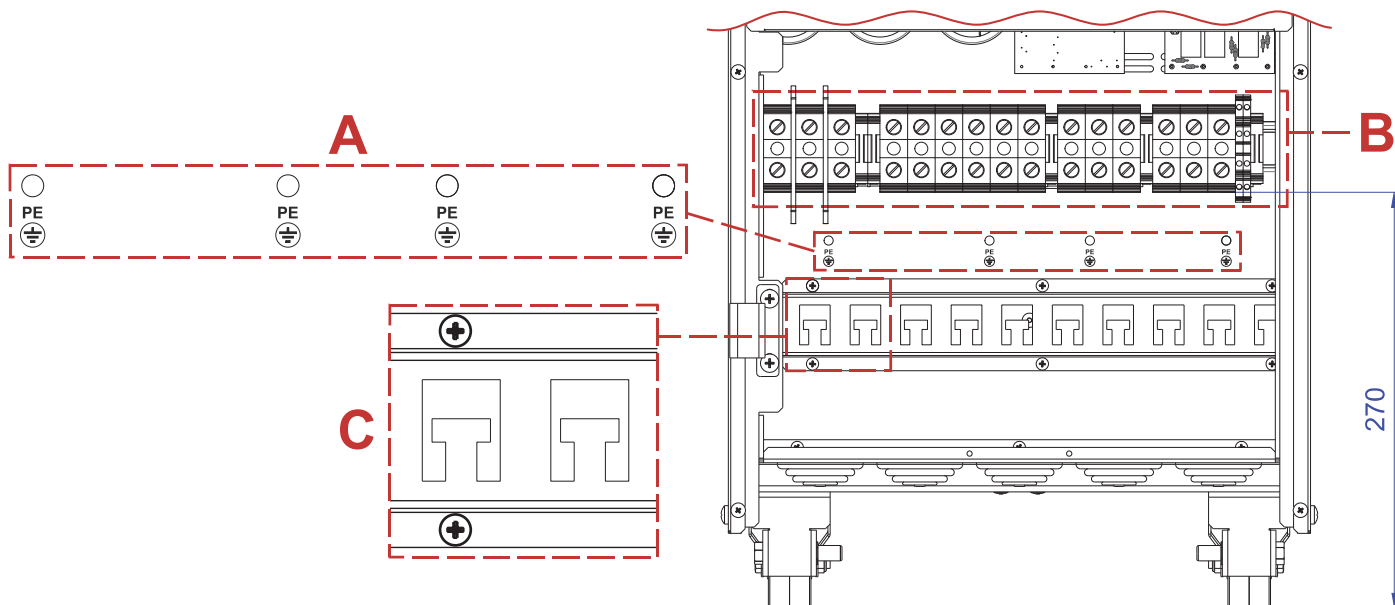
BEFORE ANY OPERATION, LOCK  
THE FRONT WHEELS USING THE  
SPECIFIC SCREW



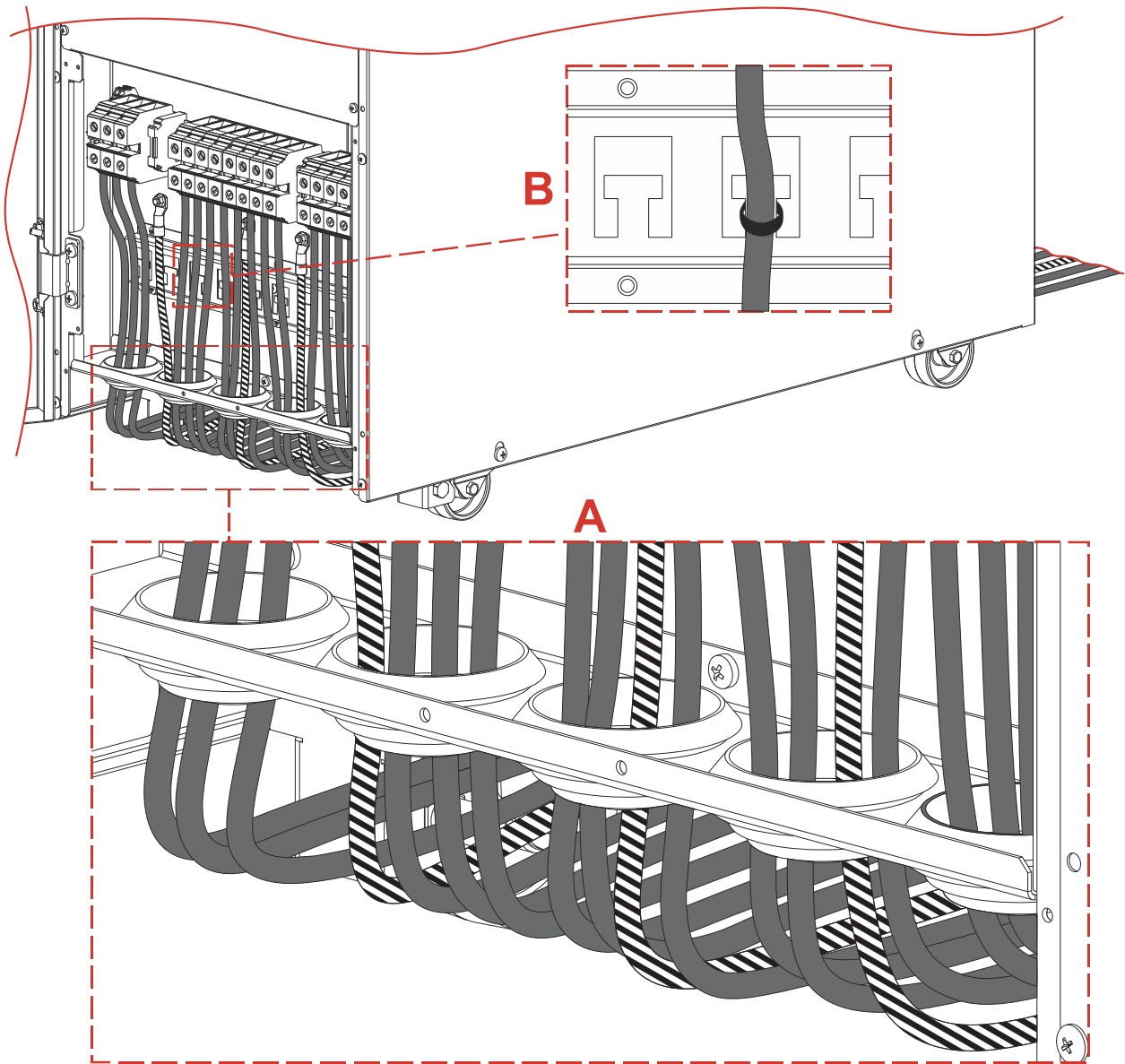
REMOVE THE FRONT TERMINAL COVER



CUT A SUITABLE HOLE IN THE CABLE GLANDS PROVIDED TO MAINTAIN THE REQUIRED DEGREE OF PROTECTION



- A. PE CONNECTION
- B. TERMINAL BLOCKS (FOR MORE INFORMATION REFER TO "POWER CONNECTION DETAILS")
- C. CABLE SECURING BRACKET



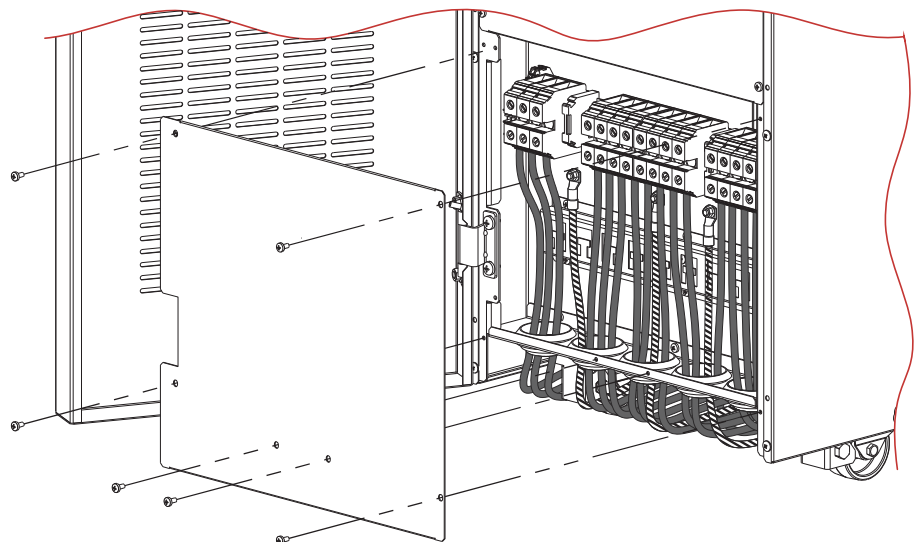
A. CABLE POSITION DETAIL

B. EXAMPLE OF THE WIRE BEING SECURED USING CABLE TIES



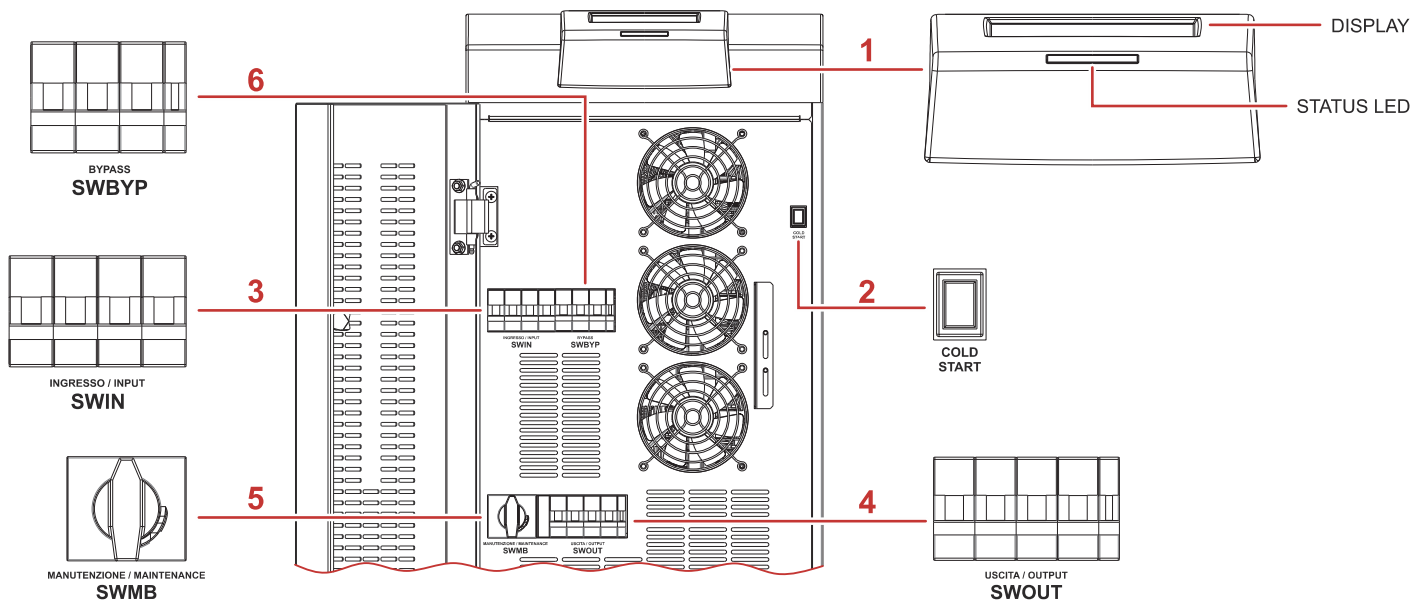
*It should be recommended to bring each group of cables (Input, Output, Battery) through one hole separately to avoid Eddy Current.*

REFIT THE FRONT TERMINAL  
COVER USING THE PREVIOUSLY  
REMOVED SCREWS.

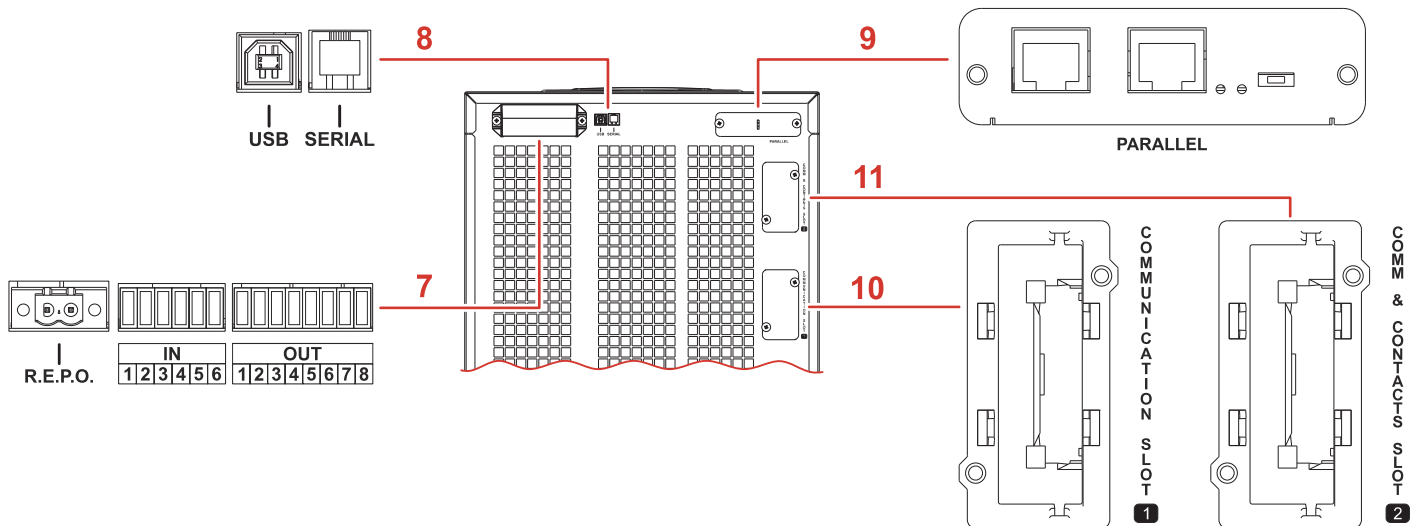


## UPS DETAILS

### FRONT



### REAR



- |  |  |
|--|--|
| 1. Touch screen display and UPS status LED | 7. Communication ports (R.E.P.O., IN/OUT SIGNAL)                 |
| 2. Battery start button (COLD START)       | 8. Communication ports (USB, SERIAL)                             |
| 3. Mains input switch (SWIN)               | 9. Parallel card (optional)                                      |
| 4. Output switch (SWOUT)                   | 10. Slot for optional accessory communication cards              |
| 5. Manual bypass switch (SWMB)             | 11. Slot for optional accessory communication and contacts cards |
| 6. Bypass input switch (SWBYP) (optional)  |  |

## POWER CONNECTION DETAILS

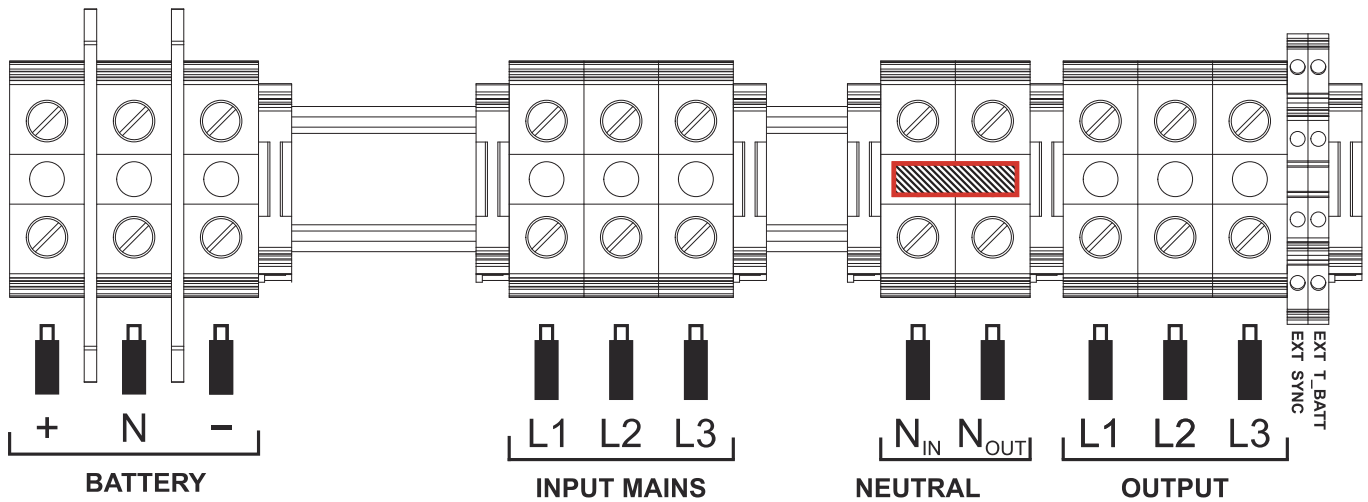


**The first wire to be connected is the protective earth wire, which is to be inserted in the terminal marked PE. During operation the UPS must be connected to the earthing system.**

Connect the input and output cables to the terminal blocks as indicated in the figure below:



**THE INPUT NEUTRALS MUST ALWAYS BE CONNECTED.**

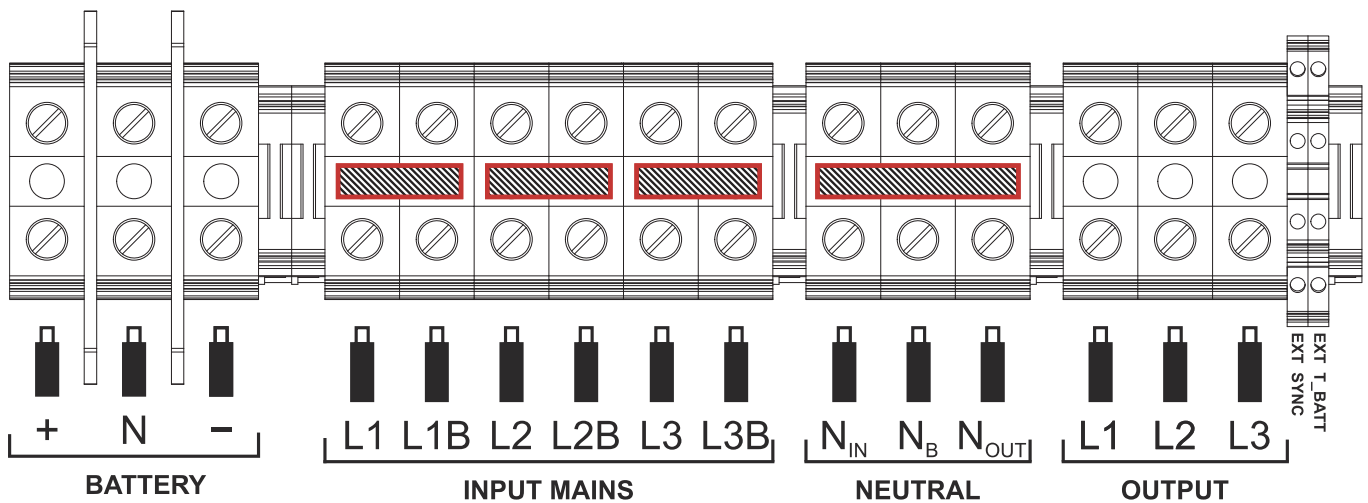


*Jumpers (for more details about their installation or removal, refer to "APPENDIX")*

### DUAL INPUT VERSION (OPTIONAL)



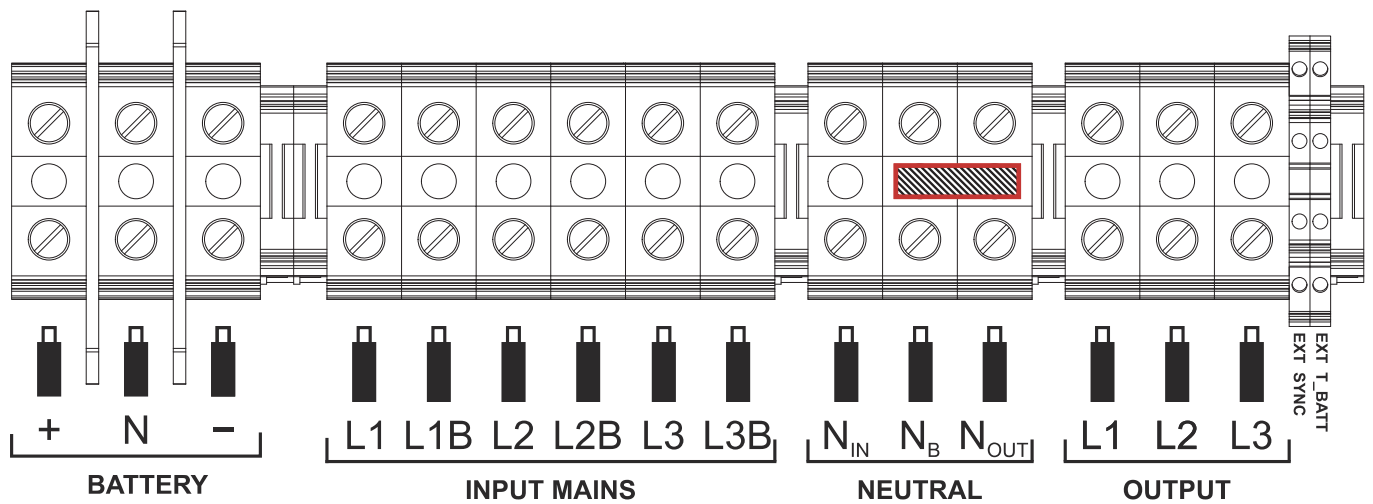
**THE INPUT AND BYPASS LINES MUST BE REFERENCED TO THE SAME NEUTRAL POTENTIAL.**



*Jumpers (for more details about their installation or removal, refer to "APPENDIX")*

The jumpers are installed by default to connect the bypass to input terminal blocks.

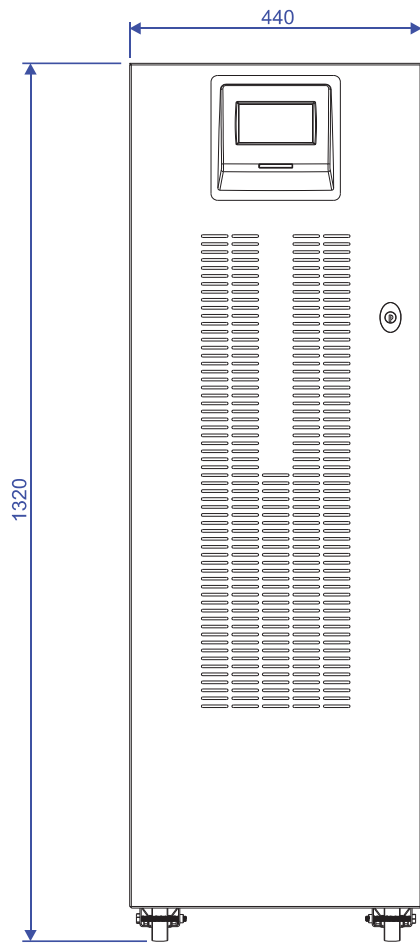
Follow the jumper configuration below if a separate bypass has to be connected.



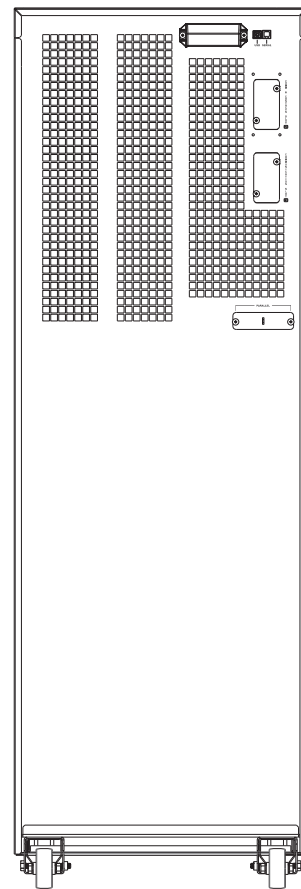
*Jumpers (for more details about their installation or removal, refer to "APPENDIX")*

# XTD

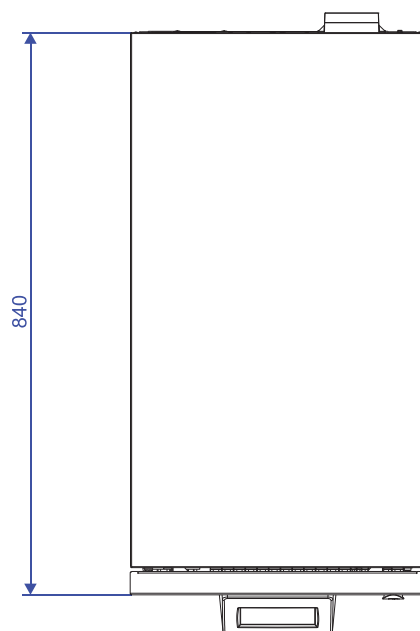
## POSITIONING INFORMATION



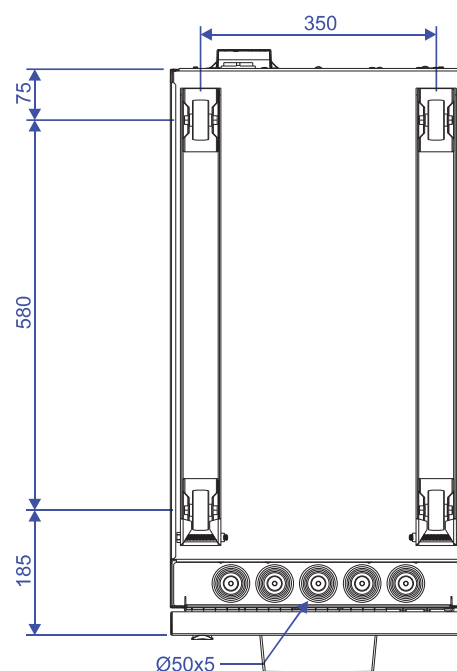
FRONT VIEW



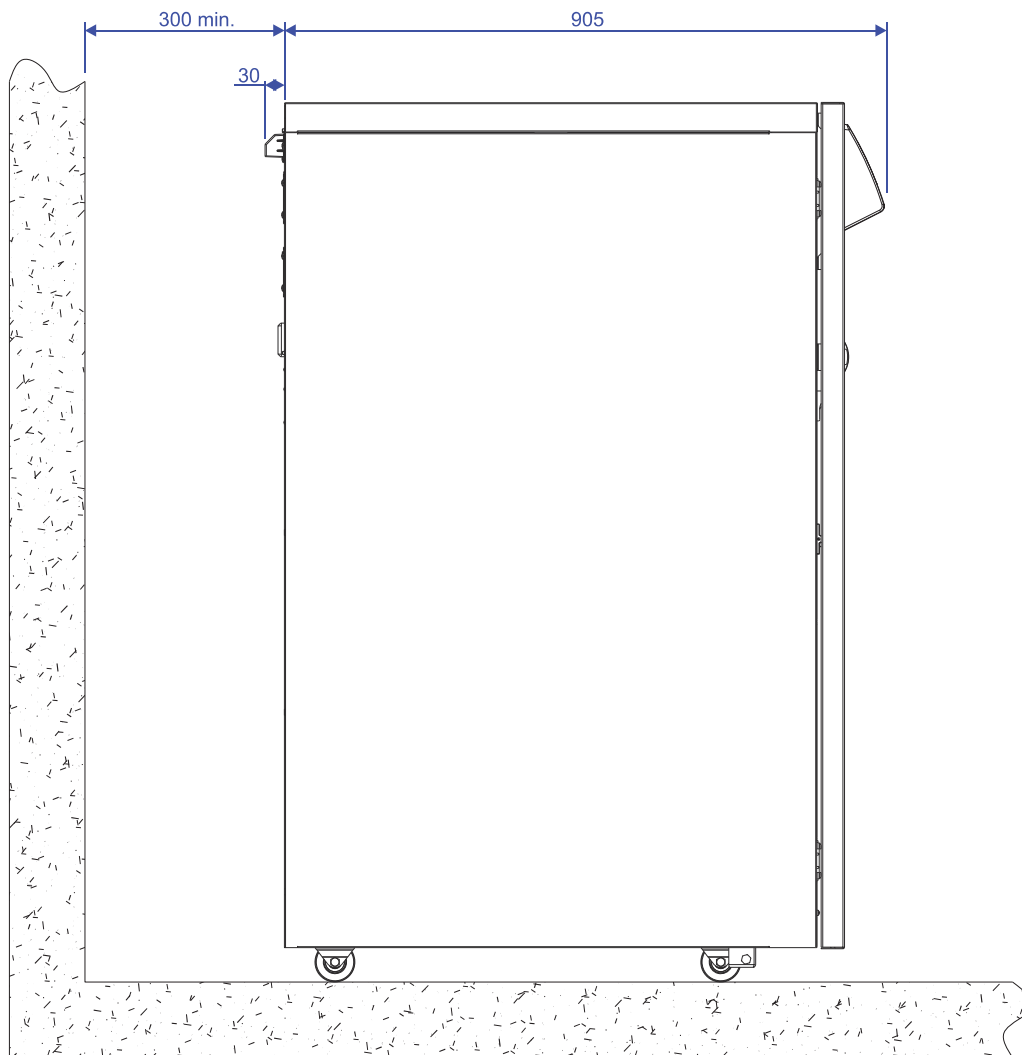
REAR VIEW



TOP VIEW

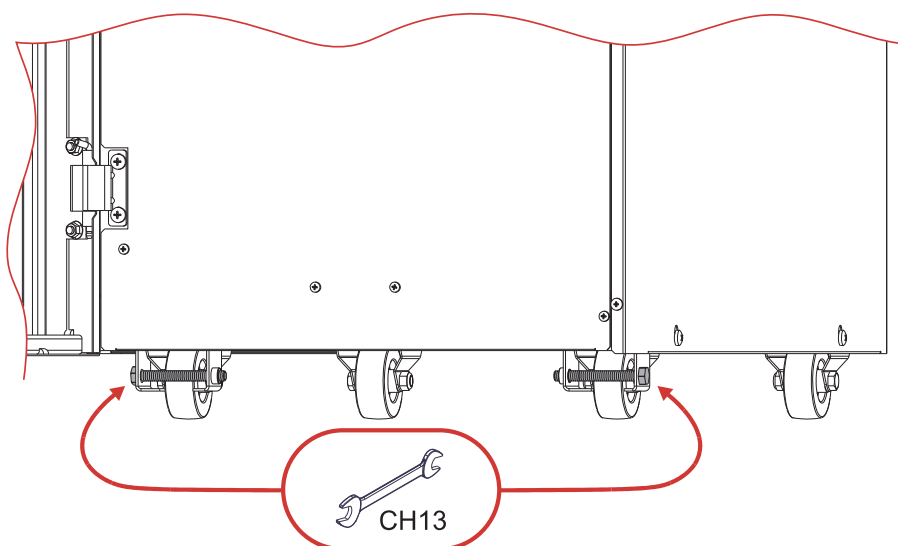


BOTTOM VIEW



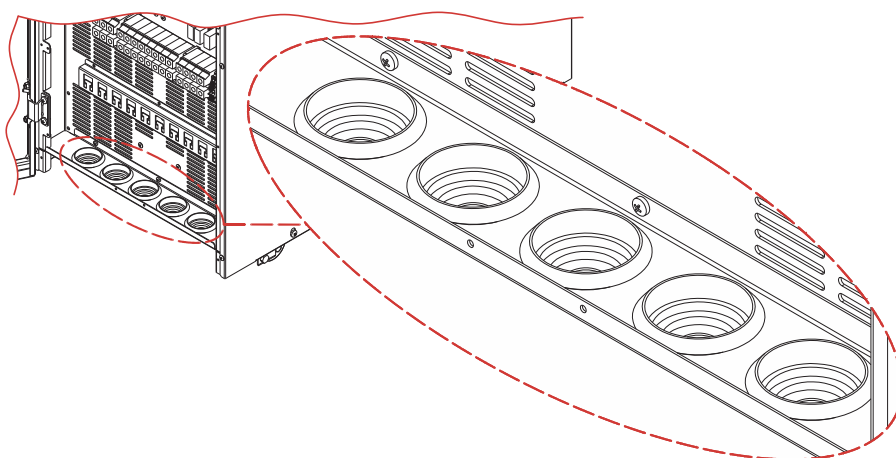
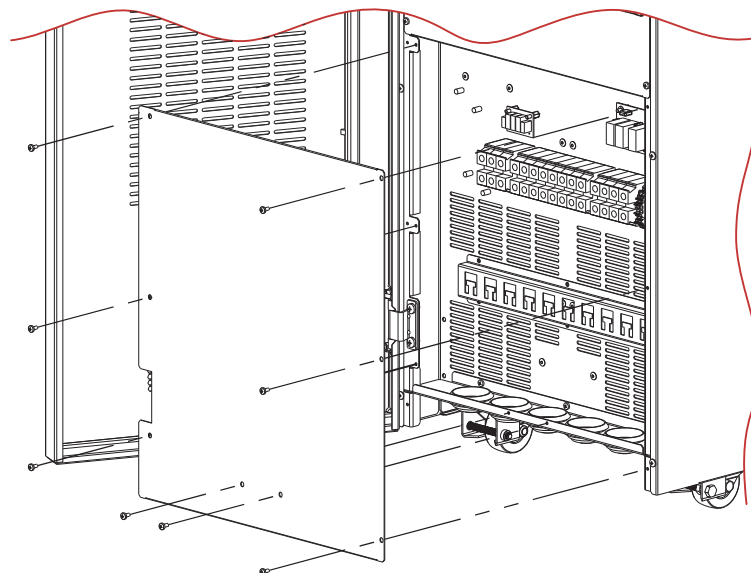
SIDE VIEW

## POWER CONNECTION INSTALLATION

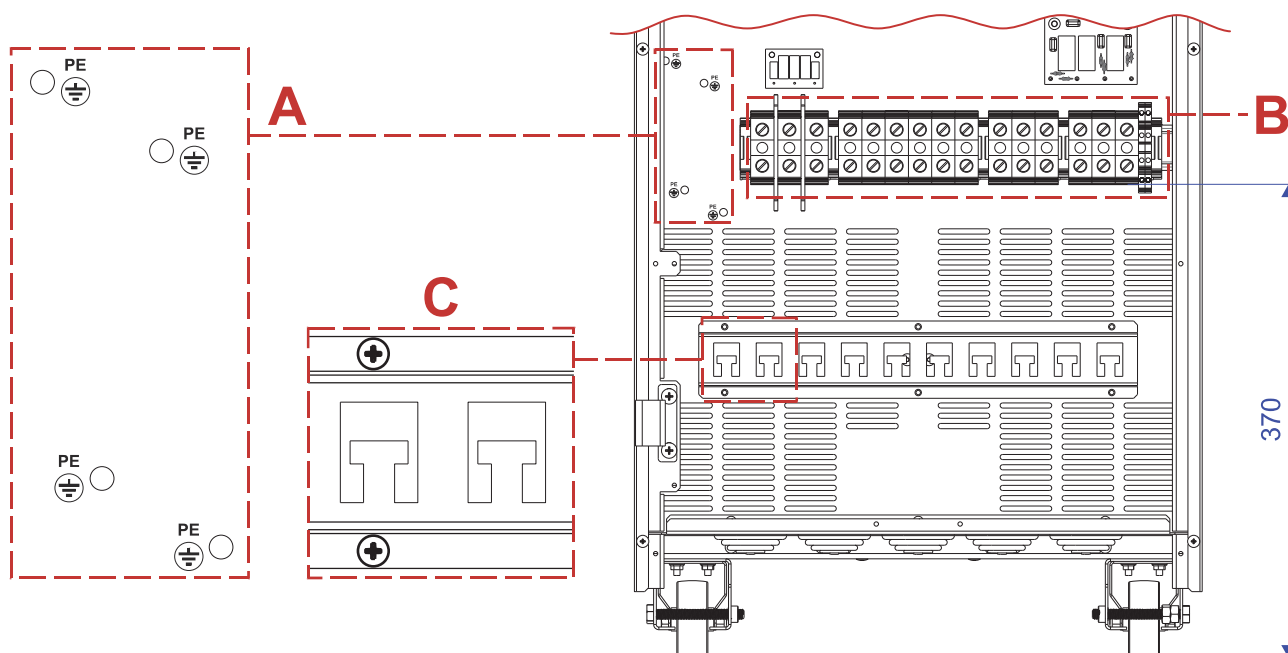


BEFORE ANY OPERATION, LOCK THE  
FRONT WHEELS USING THE  
SPECIFIC SCREW

REMOVE THE FRONT TERMINAL COVER

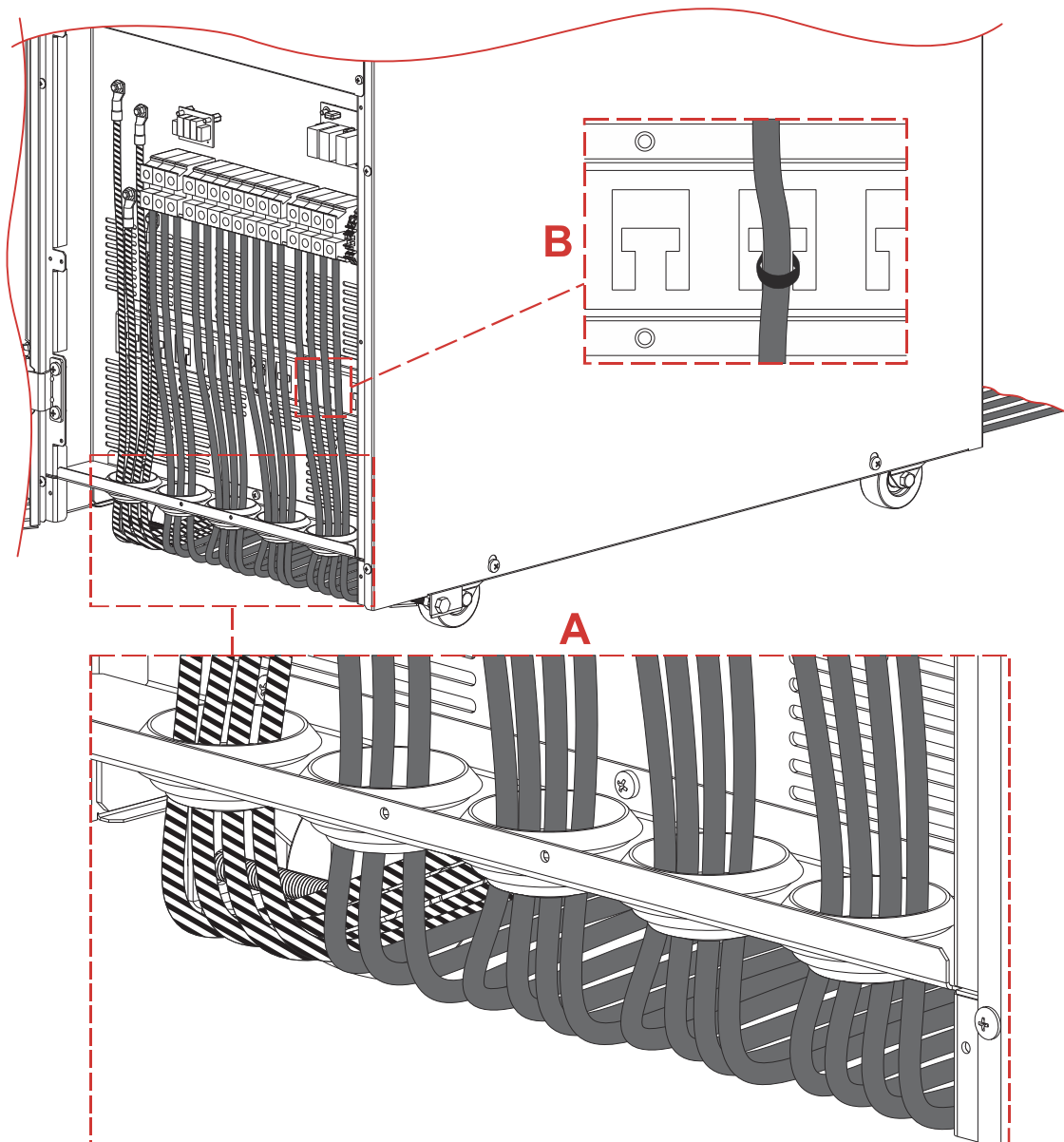


CUT A SUITABLE HOLE IN THE CABLE GLANDS PROVIDED TO MAINTAIN THE REQUIRED DEGREE OF PROTECTION



- A. PE CONNECTION
- B. TERMINAL BLOCKS (FOR MORE INFORMATION REFER TO "POWER CONNECTION DETAILS")
- C. CABLE SECURING BRACKET





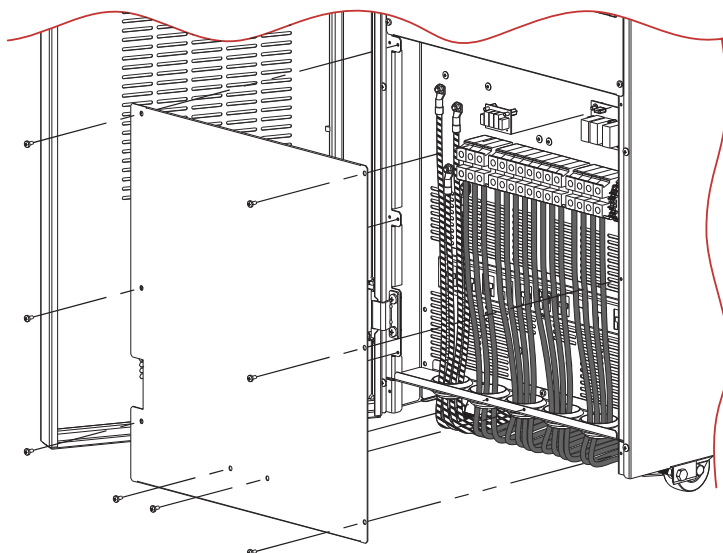
**A.** CABLE POSITION DETAIL

**B.** EXAMPLE OF THE WIRE BEING SECURED USING CABLE TIES



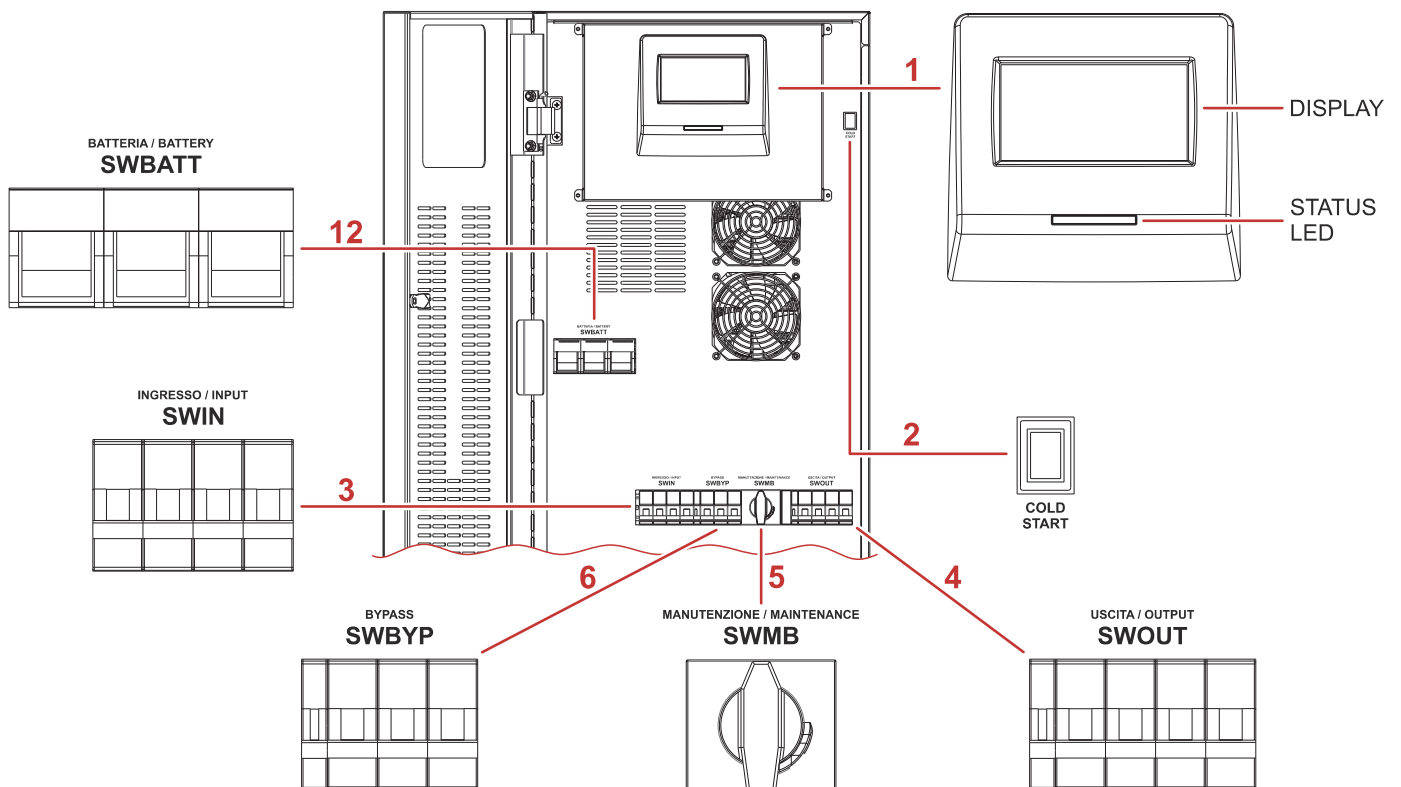
*It should be recommended to bring each group of cables (Input, Output, Battery) through one hole separately to avoid Eddy Current.*

REFIT THE FRONT TERMINAL COVER USING THE PREVIOUSLY REMOVED SCREWS.

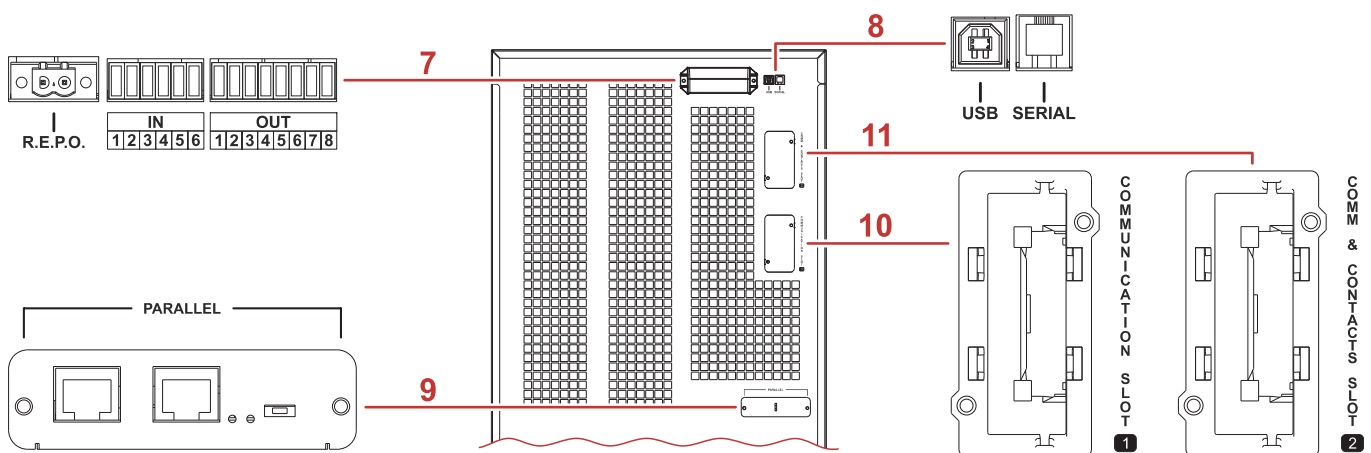


## UPS DETAILS

### FRONT



### REAR



- |   |   |
|---|---|
| <b>1.</b> Touch screen display and UPS status LED | <b>7.</b> Communication ports (R.E.P.O., IN/OUT SIGNAL)                 |
| <b>2.</b> Battery start button (COLD START)       | <b>8.</b> Communication ports (USB, SERIAL)                             |
| <b>3.</b> Mains input switch (SWIN)               | <b>9.</b> Parallel card (optional)                                      |
| <b>4.</b> Output switch (SWOUT)                   | <b>10.</b> Slot for optional accessory communication cards              |
| <b>5.</b> Manual bypass switch (SWMB)             | <b>11.</b> Slot for optional accessory communication and contacts cards |
| <b>6.</b> Bypass input switch (SWBYP)             | <b>12.</b> Internal battery fuse holder isolator (SWBATT)               |

## POWER CONNECTION DETAILS

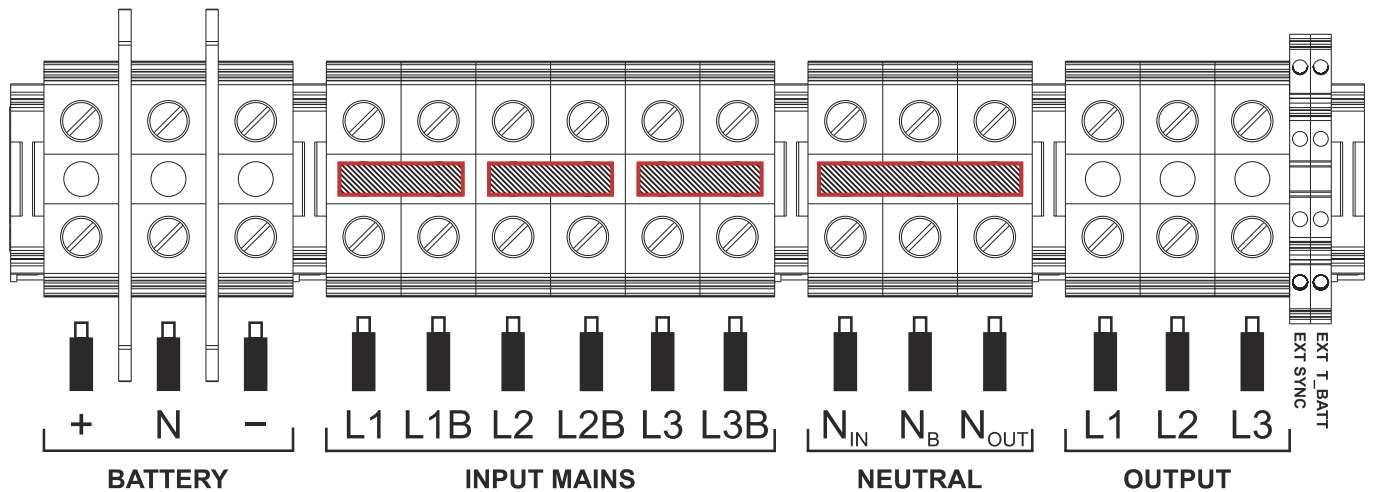


**The first wire to be connected is the protective earth wire, which is to be inserted in the terminal marked PE. During operation the UPS must be connected to the earthing system.**

Connect the input and output cables to the terminal blocks as indicated in the figure below:



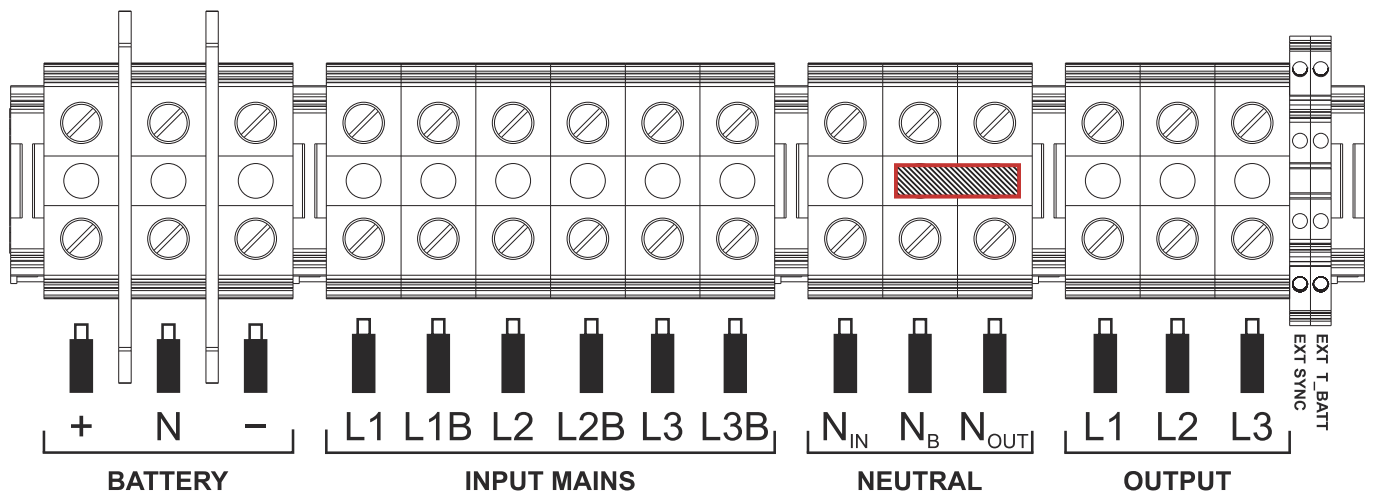
**THE INPUT AND BYPASS NEUTRALS MUST ALWAYS BE CONNECTED.  
THE INPUT AND BYPASS LINES MUST BE REFERENCED TO THE SAME NEUTRAL POTENTIAL.**



*Jumpers (for more details about their installation or removal, refer to "APPENDIX")*

The jumpers are installed by default to connect the bypass to input terminal blocks.

Follow the jumper configuration below if a separate bypass has to be connected.

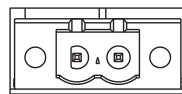


*Jumpers (for more details about their installation or removal, refer to "APPENDIX")*

**Note:** connection to the BATTERY terminal blocks is only required if an (optional) Battery Cabinet is present.

# COMMUNICATION INTERFACE

## R.E.P.O.



R.E.P.O.

This isolated input is used to turn the UPS off remotely in case of an emergency.

The UPS is supplied from the factory with the "Remote Emergency Power Off" (R.E.P.O.) terminals short-circuited (refer to "UPS DETAILS" ref. 7). If it is to be installed, remove the short-circuit and connect to the normally closed contact of the stop device using a double insulated cable.

In case of emergency, by activating the stop device, the R.E.P.O. control is opened, and the UPS will shut-down (refer to USER MANUAL), and the load will be powered off completely.

The R.E.P.O. circuit is self-powered using a SELV type circuit. No external power supply voltage is therefore required. When it is closed (normal condition), a maximum current of 15mA is present.

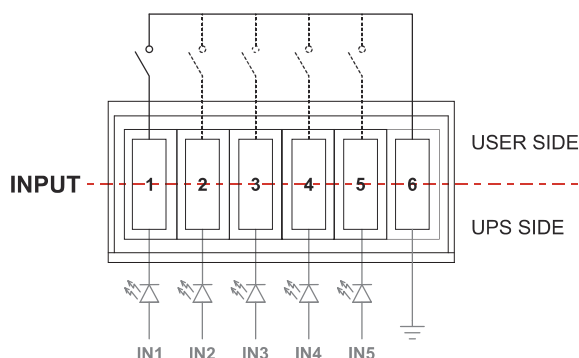
**NOTE:** If more than one UPS is to be connected within the same R.E.P.O. system. Each UPS must be provided with its own dedicated separate set of contacts. Do not connect the R.E.P.O. inputs of different UPSs in parallel or series.

## PROGRAMMABLE IN – OUT SIGNALS

The IN-OUT signals (refer to "UPS DETAILS" ref. 7) have a standard factory configuration. The only enabled input signal is "IN 5"; the other signals must be enabled from the display panel.

For further information refer to the "User Manual".

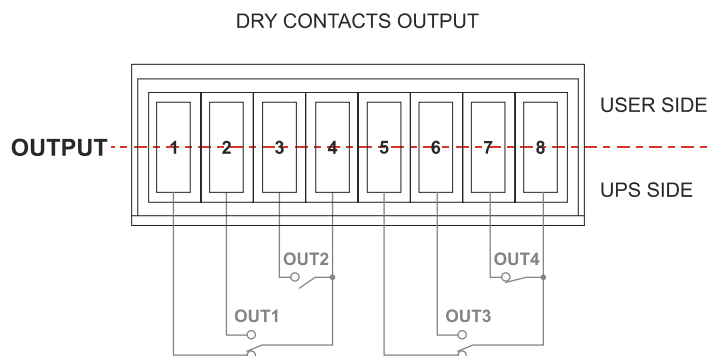
Moreover all the signals can be programmed using the service configuration software reserved to service personnel only.



FACTORY DEFAULT SETTING

INPUT	FUNCTION
IN 1 #	Position of the External SWMB
IN 2 #	Position of the External SWOUT
IN 3 #	CB OFF
IN 4 #	Bypass ON
IN 5	System ON

# These inputs must be enabled from the display panel



FACTORY DEFAULT SETTING:

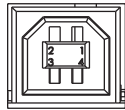
OUTPUT	FUNCTION
OUT 1	Load on Bypass
OUT 2	Battery working
OUT 3	Battery low
OUT 4	Fault or Lock (F+L)

The output dry contacts are rated to:  
1A @ 24Vdc or 1A @ 30Vac

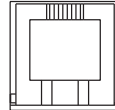
**NOTE:** In case of an external maintenance bypass or Battery Cabinet installation, the relative switch auxiliary contacts must be connected to these inputs and programmed.

---

## USB/SERIAL RS232



**USB**



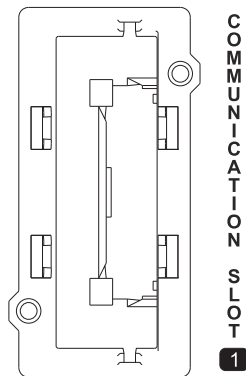
**SERIAL RS232**

Use these ports to connect the UPS to a server or PC for remote monitoring, service configuration or firmware update.

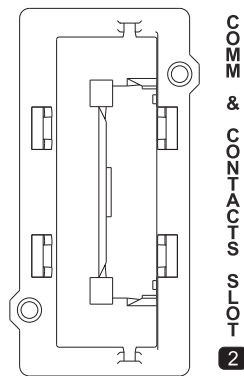
These two ports cannot be used simultaneously. The USB port is to be used as an alternative to the RS232 serial port. USB port function is only guaranteed with a cable length of no more than 1.5m. Where a longer cable is required it is recommended that the RS232 serial interface is used.

---

## COMMUNICATION SLOTS



**SLOT 1**



**SLOT 2**

The UPS is provided with two communication slots (refer to "UPS DETAILS" ref.10) which can be used to host optional communications cards. The slots are not interchangeable.

### **SLOT 1 - Communication Slot**

Slot to accommodate the communication cards (no contact or relay cards).

### **SLOT 2 – Communication and Contacts Slot**

Slot to accommodate additional communication cards (default configuration), or contact/relay expansion cards.

Please refer to the optional card kit user manual for further information.

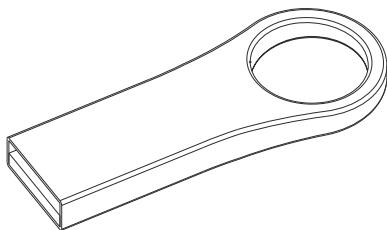
# APPENDIX

## CHECKING THE PACKAGING CONTENTS

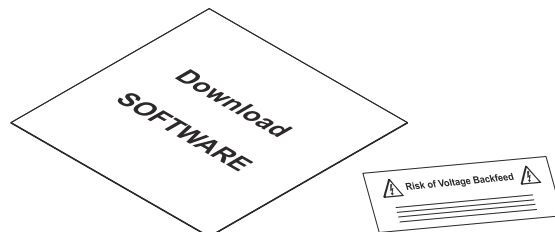
Inside the packaging, in addition to the UPS, there is the accessory box.

Check that the following items are present inside the accessory box:

USB pendrive  
(containing the various manuals in different languages)



Download card +  
risk of voltage backfeed labels (x3)



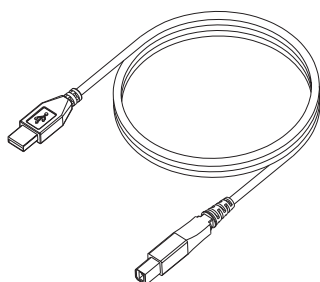
Installation manual



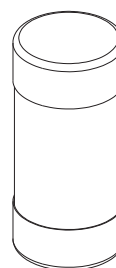
Safety manual + RAEE/WEEE manual



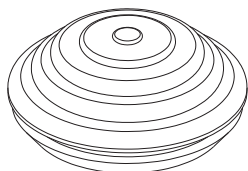
USB communication cable



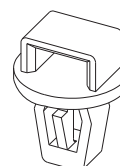
Battery fuses (x3)  
(only in XTD version)



Grommet caps (x5)

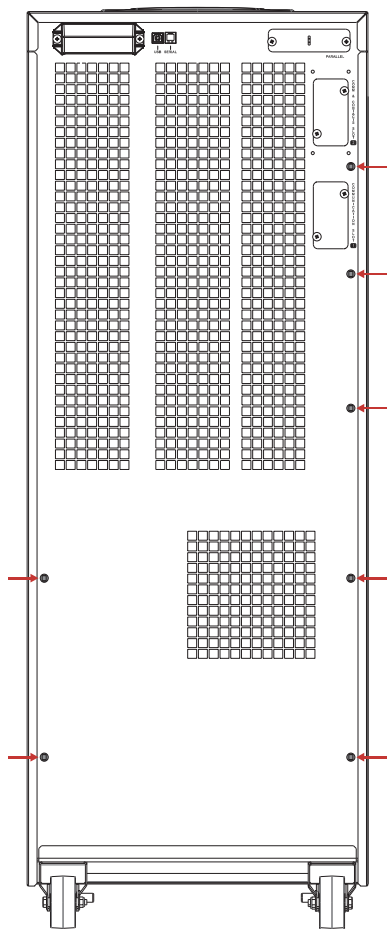


Plastic supports for cable ties (x7)

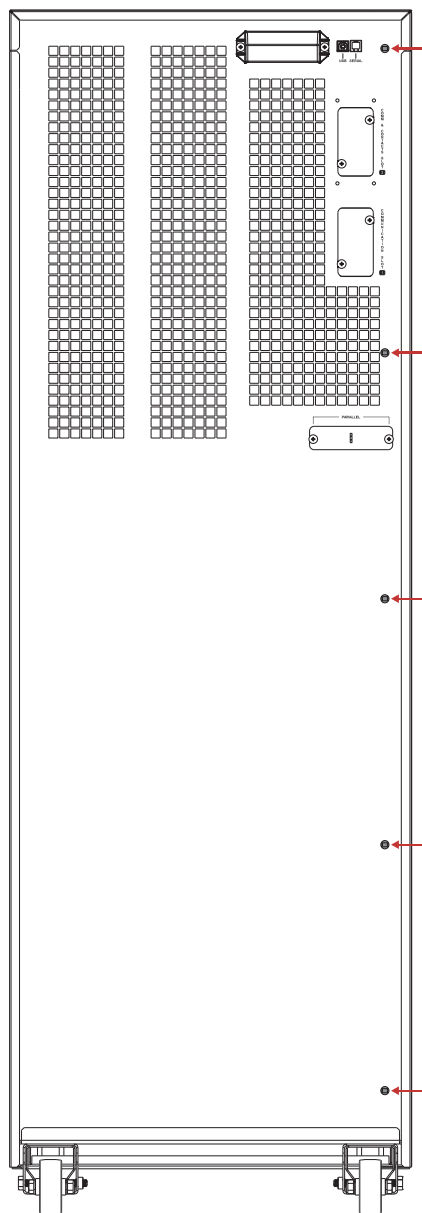


## FIXING THE SIGNAL CABLE

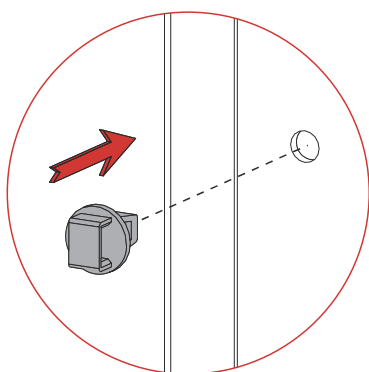
It is possible to fix the signal cable to the dedicated accessory boards using the plastic supports inside the accessory box. For correct positioning and installation refer to the following images.



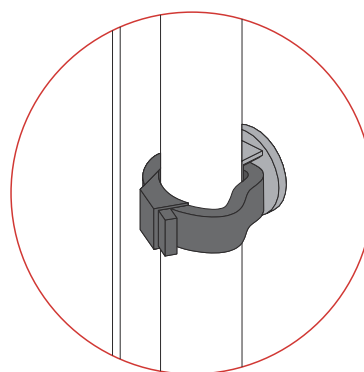
**ACT model**



**XTD model**



Insert the plastic supports in the provided holes



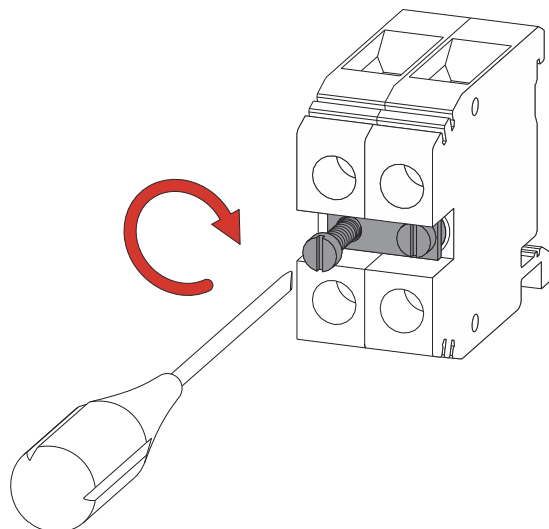
Secure the cable to the plastic supports with a cable tie

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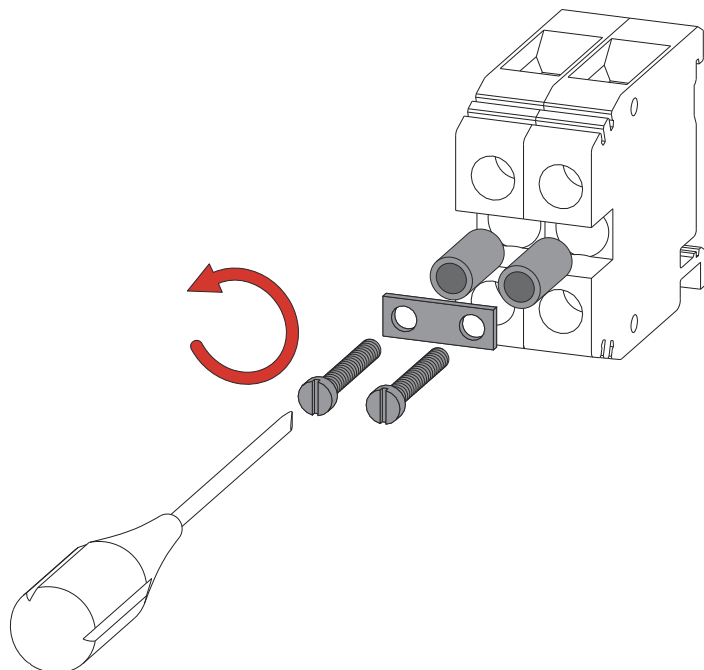
## JUMPERS INSTALLATION/REMOVAL

To install or remove any jumpers refer to the following images.

*Installation*



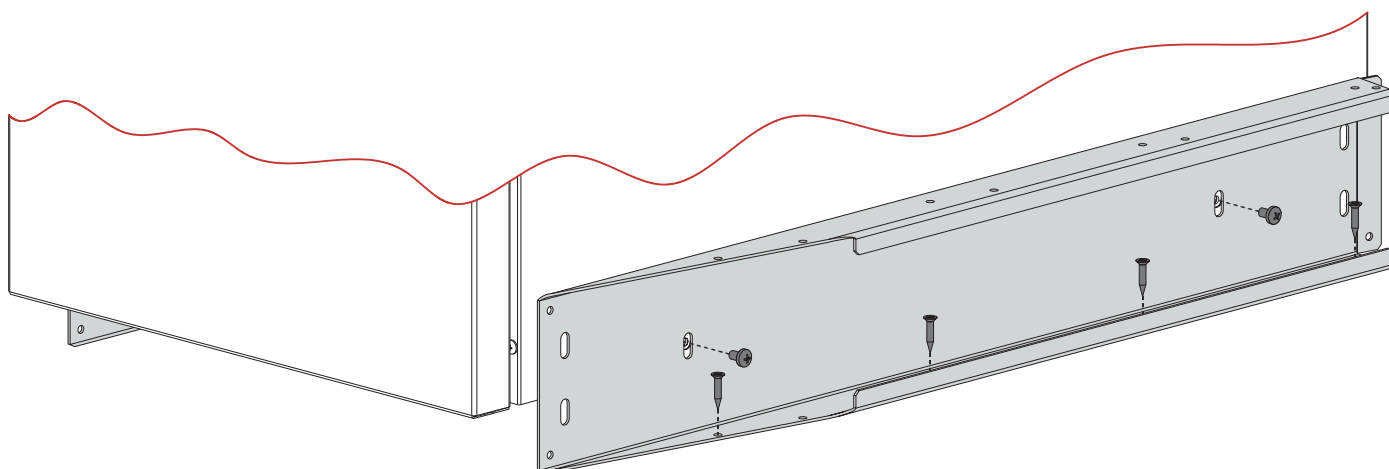
*Removal*



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## ANCHORING THE UPS TO THE FLOOR

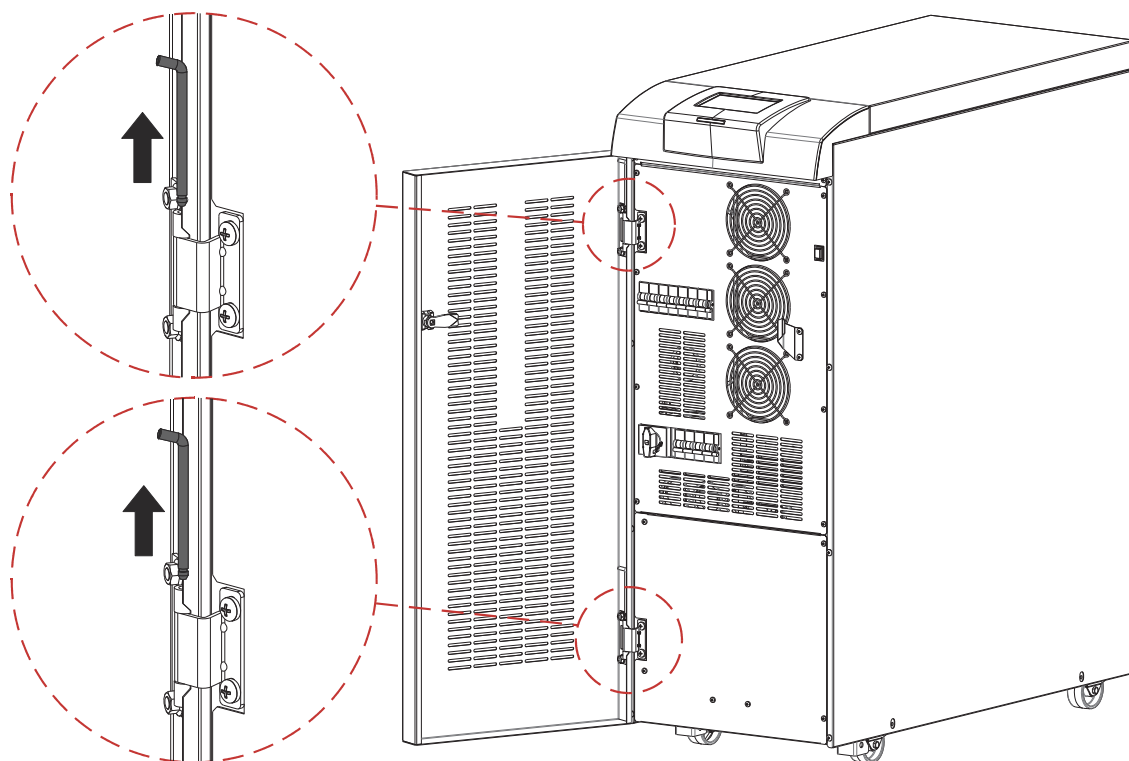
In earthquake zones or on mobile systems, it is possible to reuse the brackets for pallet fastening (slides) to anchor the UPS to the floor (see figure below). These brackets are not necessary in normal conditions.





## REMOVING DOOR

### ACT MODEL



### XTD MODEL

